e-Actuator

Easy to Operate Integrated Controller Slider Type/Rod Type (€ CA

Battery-less Absolute (Step Motor 24 VDC)



Easy to set up,

just like air equipment!

2-position stop

- · Single solenoid mode
- · Double solenoid mode

Control mode switching

3-position stop

· Closed center mode

Cycle time setting available

Space saving Built-in controller

Wiring saving

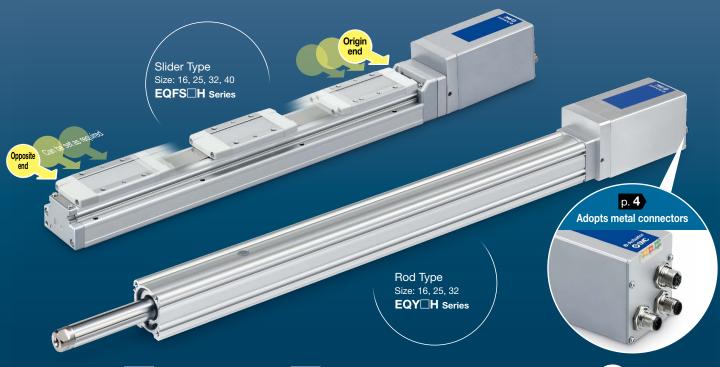
Labor saving Programless Reduced adjustment time

Annual CO₂ emissions: Max. 59% reduction
(SMC comparison) p. 4

5.8 kg-CO2e/year **(14.1)**

* The numerical values vary depending on the operating conditions.





EQFS H/EQY H Series



Simple setting allows for immediate use.

Two position stop with no programming required

For single solenoid mode (2-position)/ double solenoid mode (2-position)

All configurable on one screen.

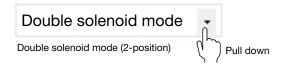
Just 2 steps to complete!

* When used in single solenoid mode, the control mode must be changed.



Step 1

Select the control mode.

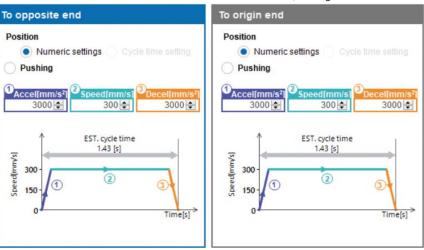


Step 2 Set the speed, acceleration, and deceleration.

Operating Conditions

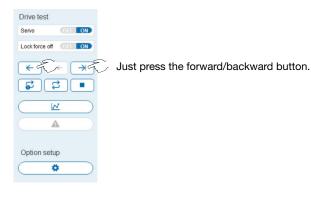
To opposite end

* In these charts, settling time is not included.



Setting complete

Test operation is possible immediately after setting up.





The stop position can be changed. For use in positions other than the default setting, refer to the operation manual.





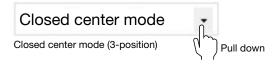
Easy to set intermediate positions

Three position stop with no programming required For closed center mode (3-position)

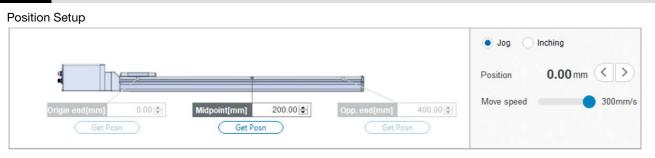
All configurable on one screen. Just **3** steps to complete!



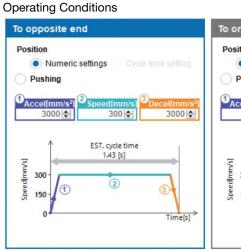
Step 1 Select the control mode.

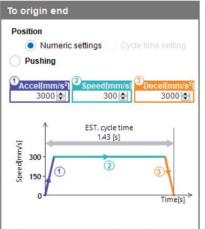


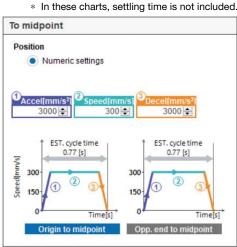
Step 2 Set the intermediate point position.



Step 3 Set the speed, acceleration, and deceleration.

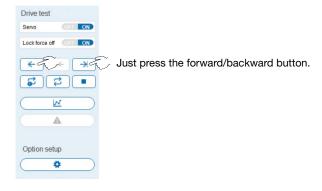






Setting complete

Test operation is possible immediately after setting up.



Cycle times are also easily set.

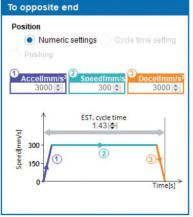
Cycle time can be set in all control modes.

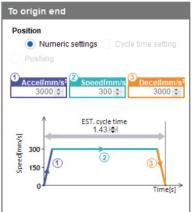
For single solenoid mode (2-position)/ double solenoid mode (2-position)



Step 1 Temporary setting of forward and backward speeds, acceleration/deceleration

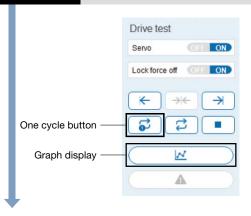
Operating Conditions

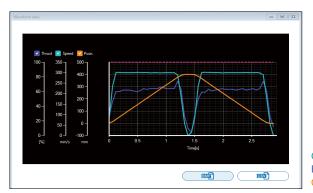




- $\ast\,\,$ In these charts, settling time is not included.
- * The operating conditions to an intermediate point do not correspond to the cycle time setting.
- Cycle time cannot be set for pushing operation.

Step 2 Operate one cycle and check the graph.



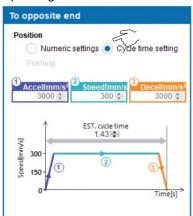


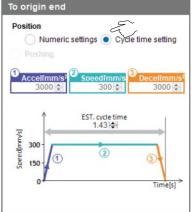
Green: Current speed
Blue: Current force
Orange: Current position

Setting complete

Adjustable according to cycle time

Operating Conditions





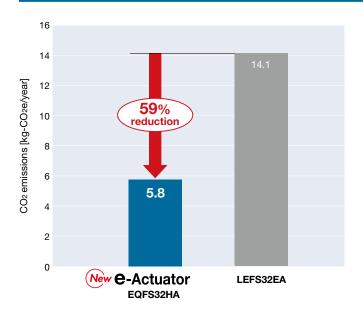
* In these charts, settling time is not included.

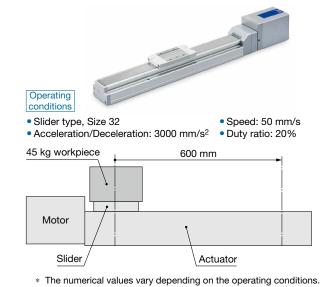


The stop position can be changed. For use in positions other than the default setting, refer to the operation manual.



Annual CO₂ emissions reduced by up to 59% through motor control optimization (SMC comparison)

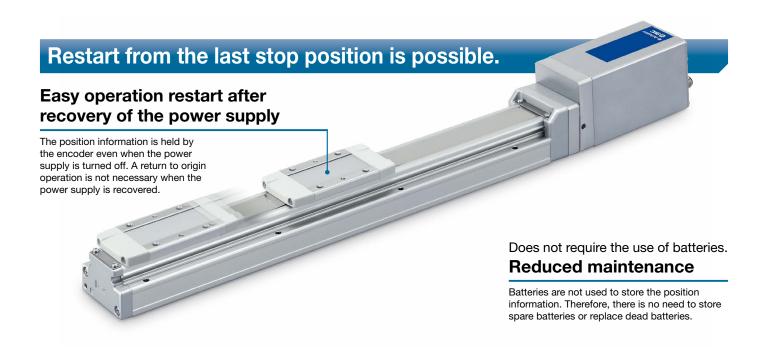




LEDs indicate the load condition.

Increased metal connector strength

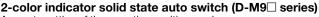




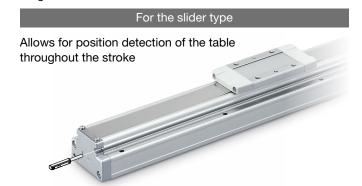
Can be selected from 4 directions (In-line motor type)

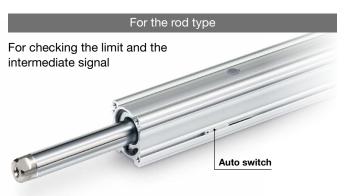


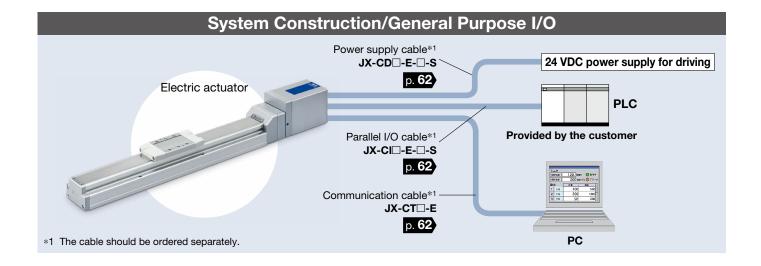
Detection of table stop position by means of an auto switch is possible. **Detection**











Variations

Туре			Slider type	Rod type	
Series			EQFS□H p. 8	EQY□H p. 36	
Actuatio	n type		In-line: Ball screw Parallel: Ball screw + Belt	In-line: Ball screw Parallel: Ball screw + Belt	
Max. speed	* ¹ [mm/	s]	1200	900	
Positioning repe			±0.02	±0.02	
Drive motor Battery-less absolute (Step motor 24 VDC)			•	•	
Power s	upply		24 VDC ±10%		
I/O signal			Parallel input: 3 inputs Parallel output: 4 outputs		
Operation mode			Positioning operation	Positioning operation Pushing operation (Excludes intermediate points)	
16		16	•	•	
Size		25	•	•	
Size	32		•	•	
		40	•	_	
	Size	16	18 (12)	40 (10)	
Max. work load [kg] The values in parentheses are for when mounted vertically		25	40 (15)	70 (30)	
		32	68 (20)	100 (46)	
		40	80 (40)	_	
Max. pushing force [N]		16	-	141	
	Size	25	_	452	
	Size	32	_	707	
		40	_	_	
Max. stroke [mm]			1200	500	
Auto switch mounting		ng	•	•	

^{*1} The numerical values vary depending on the actuator type, work load, speed, and specifications. Please contact SMC for further details.



e-Actuator

Easy to Operate Integrated Controller

Slider Type EQFS H Series 5.8

Battery-less Absolute (Step Motor 24 VDC)



Model Selection	. p. 9
How to Order	p. 17
Specifications	p. 18
Construction	p. 20
Dimensions	p. 21

Rod Type *EQY* H Series 536

Battery-less Absolute (Step Motor 24 VDC)

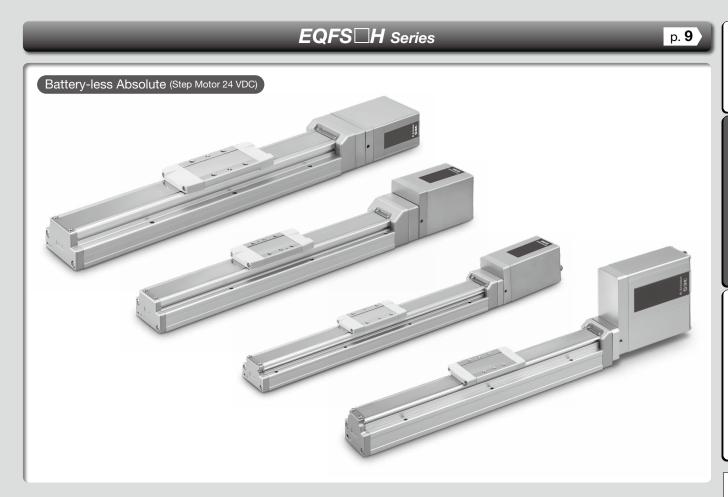


Model Selection	p. 37
How to Order	p. 43
Specifications	p. 44
Construction	p. 46
Dimensions	p. 47

Auto Switch Mounting	ეა
Solid State Auto Switch, Normally Closed Solid State Auto Switch, 2-Color Indicator Solid State Auto Switch	54
e-Actuator Electric Specifications p. 5	59
Wiring Examplesp. 6	30
Operation Data Settingp. 6	31
Options	32
Slider Type Specific Product Precautions	33
Rod Type Specific Product Precautions p. 5	57
Battery-less Absolute Encoder Type Specific Product Precautions	63

e-Actuator

Easy to Operate Integrated Controller / Slider Type



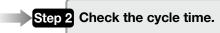


Model Selection

Selection Procedure



Check the work load-

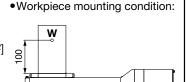


Check the allowable moment.

Selection Example

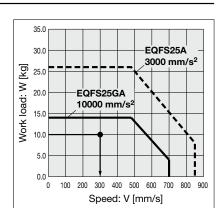
Operating conditions

- Workpiece mass: 10 [kg]
- •Speed: 300 [mm/s]
- Acceleration/Deceleration: 10000 [mm/s²]
- •Stroke: 200 [mm]
- Mounting orientation: Horizontal upward



Step 1 Check the work load-speed. <Speed-Work load graph> (pages 10 to 13) Select a model based on the workpiece mass and speed while referencing the speed-work load graph.

Selection example) The **EQFS25HA-200** can be temporarily selected as a possible candidate based on the graph shown on the right side.



<Speed-Work load graph> (EQFS25HA/Battery-less absolute)

Step 2 Check the cycle time.

Calculate the cycle time using the following calculation method.

Cycle time:

T can be found from the following equation.

$$T = T1 + T2 + T3 + T4 [s]$$

•T1: Acceleration time and T3: Deceleration time can be found by the following equation.

•T2: Constant speed time can be found from the following equation.

$$T2 = \frac{L - 0.5 \cdot V \cdot (T1 + T3)}{V}[s]$$

 T4: Settling time varies depending on the conditions such as actuator types, load, and in position of the step data. Reference value for settling time:

0.15 s or less

The following value is used for this calculation.

Calculation example)

T1 to T4 can be calculated as follows.

$$T1 = V/a1 = 300/10000 = 0.03$$
 [s],

$$T3 = V/a2 = 300/10000 = 0.03$$
 [s]

$$T2 = \frac{L - 0.5 \cdot V \cdot (T1 + T3)}{V}$$

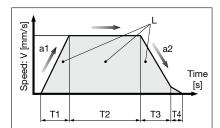
$$= 0.64 [s]$$

$$T4 = 0.15 [s]$$

The cycle time can be found as follows.

$$T = T1 + T2 + T3 + T4$$

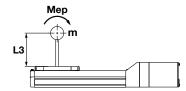
$$= 0.03 + 0.64 + 0.03 + 0.15$$



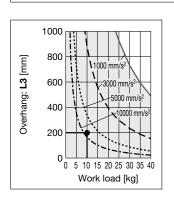
- L : Stroke [mm] \cdots (Operating condition)
- V : Speed [mm/s] ··· (Operating condition)
- a1: Acceleration [mm/s2] ··· (Operating condition)
- a2: Deceleration [mm/s2] ··· (Operating condition)
- T1: Acceleration time [s] Time until reaching the set speed
- T2: Constant speed time [s] Time while the actuator is operating at a constant speed
- T3: Deceleration time [s] Time from the beginning of the constant speed operation to stop
- T4: Settling time [s] Time until positioning is completed

Step 3 Check the allowable moment. <Static allowable moment> (page 13) <Dynamic allowable moment> (pages 14 and 15)

Confirm the moment that applies to the actuator is within the allowable range for both static and dynamic conditions.

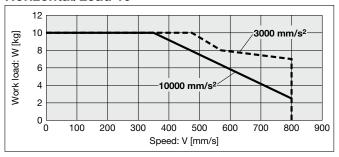


Based on the above calculation result, the EQFS25A-200 should be selected.



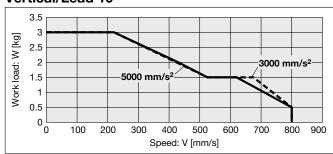
EQFS16□**HA/Ball Screw Drive**

Horizontal/Lead 10



Vertical/Lead 10

Model Selection **EQFS**

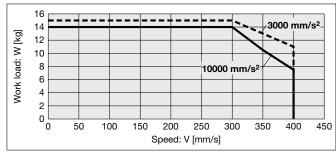


e-Actuator Easy to Operate

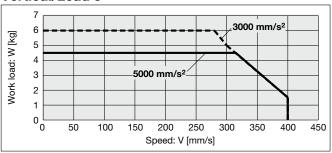
Battery-less Absolute (Step Motor 24 VDC)

EQFS16□HB/Ball Screw Drive

Horizontal/Lead 5

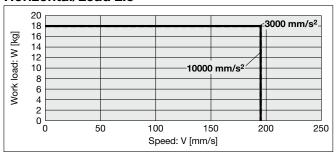


Vertical/Lead 5

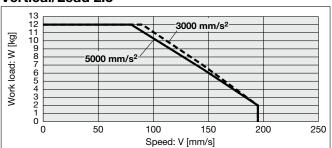


EQFS16□HC/Ball Screw Drive

Horizontal/Lead 2.5



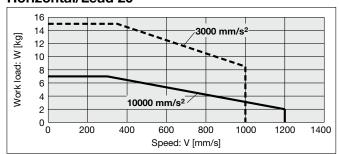
Vertical/Lead 2.5



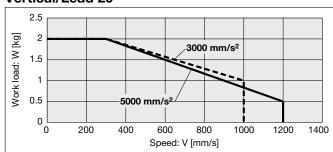


EQFS25□HH/Ball Screw Drive

Horizontal/Lead 20

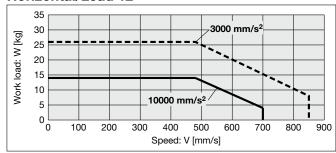


Vertical/Lead 20

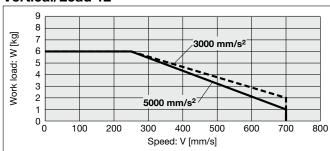


EQFS25□HA/Ball Screw Drive

Horizontal/Lead 12

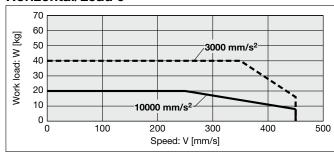


Vertical/Lead 12

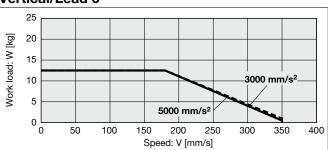


EQFS25□HB/Ball Screw Drive

Horizontal/Lead 6

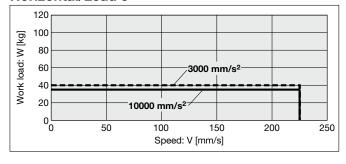


Vertical/Lead 6

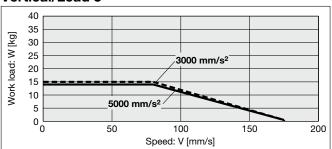


EQFS25 HC/Ball Screw Drive

Horizontal/Lead 3

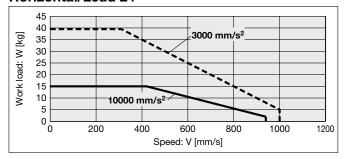


Vertical/Lead 3



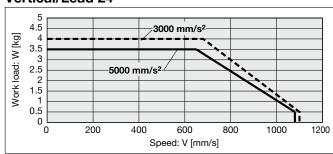
EQFS32 HH/Ball Screw Drive

Horizontal/Lead 24



Vertical/Lead 24

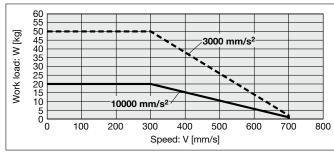
Model Selection **EQFS**



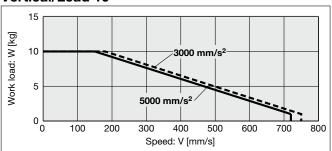
e-Actuator Easy to Operate

EQFS32 HA/Ball Screw Drive

Horizontal/Lead 16

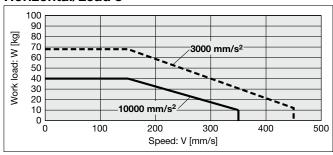


Vertical/Lead 16

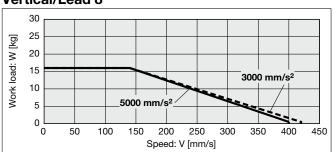


EQFS32□HB/Ball Screw Drive

Horizontal/Lead 8

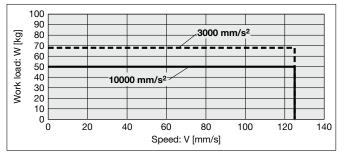


Vertical/Lead 8

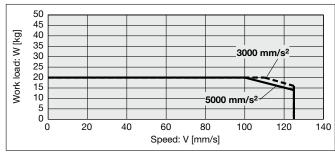


EQFS32 HC/Ball Screw Drive

Horizontal/Lead 4



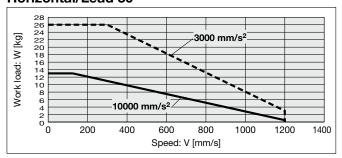
Vertical/Lead 4



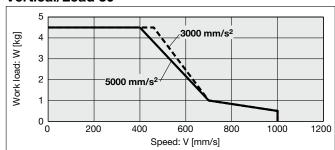


EQFS40 HH/Ball Screw Drive

Horizontal/Lead 30

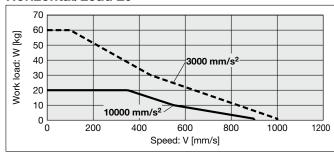


Vertical/Lead 30

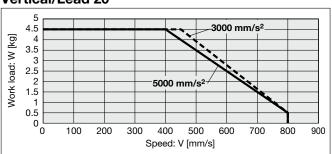


EQFS40 HA/Ball Screw Drive

Horizontal/Lead 20

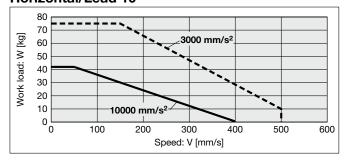


Vertical/Lead 20

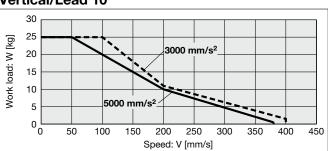


EQFS40□HB/Ball Screw Drive

Horizontal/Lead 10

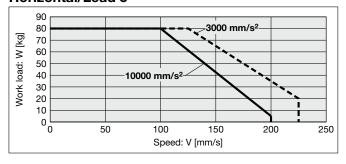


Vertical/Lead 10

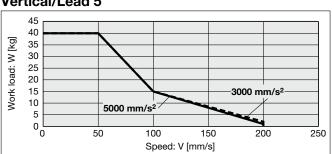


EQFS40□**HC**/Ball Screw Drive

Horizontal/Lead 5



Vertical/Lead 5



Static Allowable Moment*1

				[N·m]
Model	Size	Pitching	Yawing	Rolling
EQFS□H	16	10.0	10.0	20.0
	25	27.0	27.0	52.0
	32	46.0	46.0	101.0
	40	110.0	110.0	207.0

*1 The static allowable moment is the amount of static moment which can be applied to the actuator when it is stopped.

If the product is exposed to impact or repeated load, be sure to take adequate safety measures when using the product.

Model Selection E-Actuator Easy to Operate

EASY to Operate

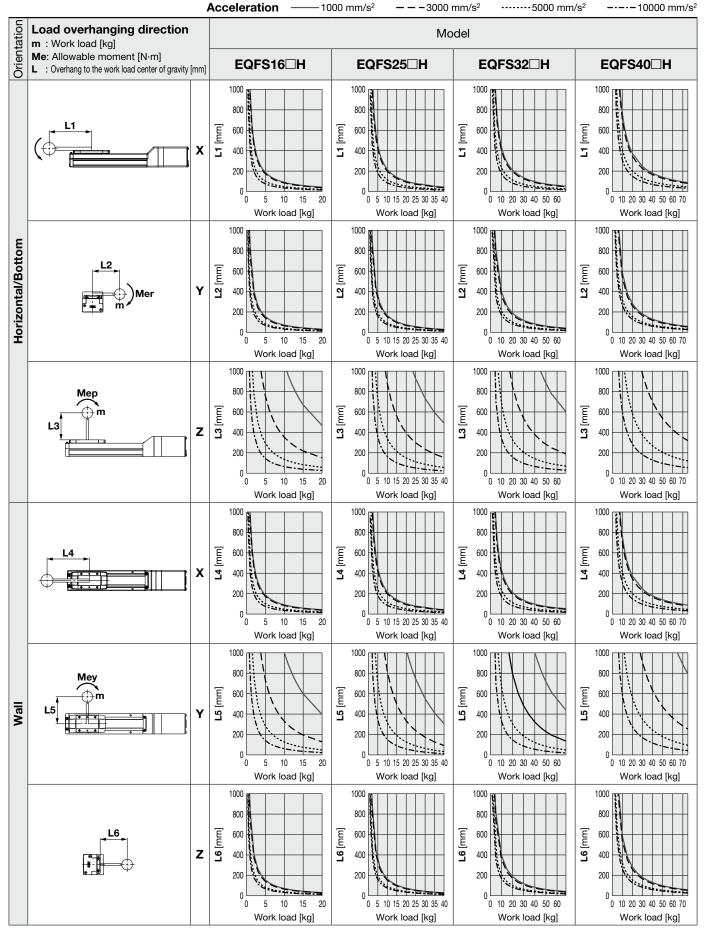
EASY to Operate

EASY to Operate

Battery-less Absolute (Step Motor 24 VDC)

Dynamic Allowable Moment

* These graphs show the amount of allowable overhang (guide unit) when the center of gravity of the workpiece overhangs in one direction.





Dynamic Allowable Moment

* These graphs show the amount of allowable overhang (guide unit) when the center of gravity of the workpiece overhangs in one direction.

Acceleration 1000 mm/s² $- - -3000 \text{ mm/s}^2$ -----5000 mm/s² Orientatior Load overhanging direction Model m: Work load [kg] Me: Allowable moment [N·m] EQFS16□H EQFS25□H EQFS32□H EQFS40□H L : Overhang to the work load center of gravity [mm] 1000 1000 1000 1000 800 800 mm [mm] [mm] 600 600 600 600 Υ 7 400 7 400 7 400 7 400 200 200 200 200 2 3 4 10 10 5 10 15 20 Work load [kg] Work load [kg] Work load [kg] Work load [kg] 1000 1000 1000 1000 800 800 800 800 **L8** [mm] [mm] 600 **L8** [mm] 600 **L8** [mm] 600 600 Z 8 400 400 400 400 200 200 200 200 2 3 4 5 5 5 10 15 20 25 Work load [kg] Work load [kg] Work load [kg] Work load [kg]

Calculation of Guide Load Factor

1. Decide operating conditions.

Model: EQFS□H Size: 16/25/32/40 Acceleration [mm/s²]: **a** Work load [kg]: **m**

Mounting orientation: Horizontal/Bottom/Wall/Vertical Work load center position [mm]: Xc/Yc/Zc

- 2. Select the target graph while referencing the model, size, and mounting orientation.
- 3. Based on the acceleration and work load, find the overhang [mm]: Lx/Ly/Lz from the graph.
- 4. Calculate the load factor for each direction.

 $\alpha x = Xc/Lx$, $\alpha y = Yc/Ly$, $\alpha z = Zc/Lz$

5. Confirm the total of $\alpha \boldsymbol{x}$, $\alpha \boldsymbol{y}$, and $\alpha \boldsymbol{z}$ is 1 or less.

 $\alpha x + \alpha y + \alpha z \le 1$

When 1 is exceeded, please consider a reduction of acceleration and work load, or a change of the work load center position and series.

Example

 Operating conditions Model: EQFS40□H

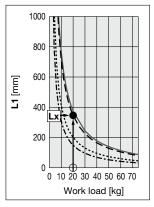
Size: 40

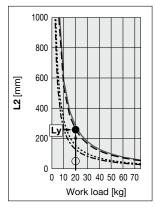
Mounting orientation: Horizontal Acceleration [mm/s²]: 3000

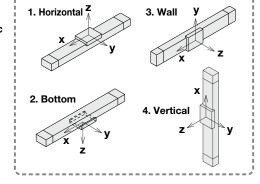
Work load [kg]: 20

Work load center position [mm]: Xc = 0, Yc = 50, Zc = 200

2. Select the graphs for horizontal of the EQFS40□H on page 14.







--- Mounting orientation

- 3. Lx = 350 mm, Ly = 250 mm, Lz = 1000 mm
- $4. \ \mbox{The load factor for each direction can be found as follows.}$

 $\alpha \mathbf{x} = \mathbf{0/350} = \mathbf{0}$

 $\alpha y = 50/250 = 0.2$

 $\alpha z = 200/1000 = 0.2$

5. $\alpha x + \alpha y + \alpha z = 0.4 \le 1$

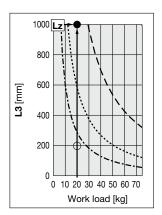
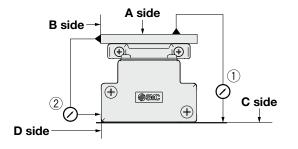


Table Accuracy (Reference Value)



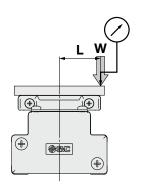
	Traveling parallelism [mm] (Every 300 mm)		
Model	① C side traveling parallelism to A side	② D side traveling parallelism to B side	
EQFS16	0.05	0.03	
EQFS25	0.05	0.03	
EQFS32	0.05	0.03	
EQFS40	0.05	0.03	

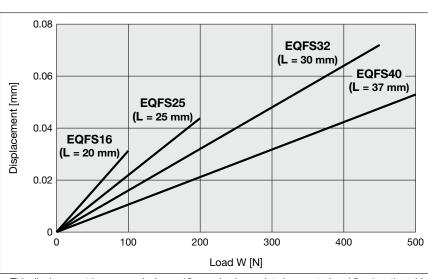
Model Selection **EQFS**

e-Actuator Easy to Operate

Battery-less Absolute (Step Motor 24 VDC)

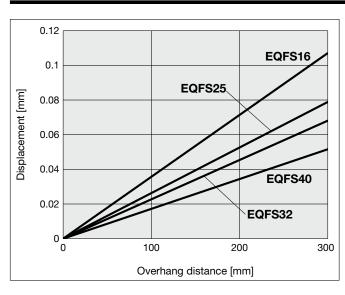
Table Displacement (Reference Value)





- * This displacement is measured when a 15 mm aluminum plate is mounted and fixed on the table.
- * Check the clearance and play of the guide separately.

Overhang Displacement Due to Table Clearance (Initial Reference Value)



Traveling parallelism does not include the mounting surface accuracy. (Excludes when the stroke exceeds 2000 mm)

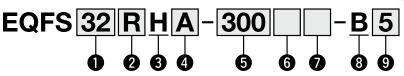
e-Actuator Easy to Operate **Integrated Controller / Slider Type**

EQFS H Series EQFS16, 25, 32, 40

(E UK CA ROHS

How to Order





1 Size

2 Motor mounting position/ Motor cover direction Motor mounting position: In-line

Symbol	Motor cover direction*1	Size
Nil	_	25/32/40
D1	Left side	
D2	Right side	16
D3	Top side	10
D4	Bottom side	

^{*1} This is the direction seen from the connector side.

Motor mounting position: Parallel

Symbol	Direction	Size
R	Right side	16/25/32/40
L	Left side	16/25/32/40

3 Motor type

Н	Battery-less absolute
	(Step motor 24 VDC)

4 Lead [mm]

Symbol	EQFS16	EQFS25	EQFS32	EQFS40
Н	_	20	24	30
Α	10	12	16	20
В	5	6	8	10
С	2.5	3	4	5

5 Stroke

50	50
to	to
1200	1200

^{*} For details, refer to the applicable stroke table below.

6 Motor option

Nil	Without option	
В	With lock	

The Grease application (Seal band part)

_		-		
Nil		With		
N	Without	(Roller specif	ication)	

8 Controller position

_	
В	Integrated controller

9 Parallel input

_	
5	NPN
6	PNP

The power cable and the parallel I/O cable need to be ordered separately. Refer to page 62 for details.

The auto switches should be ordered separately. For details, refer to pages 29 to 32.

Applicable Stroke Table

Appliot	1010 0	ti Oito	IUDI																			
Size											Str	oke										
Size	50	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800	850	900	950	1000	1100	1200
16	•	•	•	•	•	•	•	•	•	•	-	_	_	_	_	_	_	_	-	_	_	_
25	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	_	_	-	_	_	_
32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	_	_
40	_	_	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

e-Actuator Easy to Operate

Battery-less Absolute (Step Motor 24 VDC)

Integrated Controller / Slider Type **EQFS**

Specifications

		Model		EG	FS16	∃Н		EQFS	25□H			EQFS	32□H			EQFS	40□H	
	Stroke [mi	m]*1		5	0 to 50	0		50 to	800			50 to	1000			150 to	1200	
	Work load	Fl1*2	Horizontal	10	15	18	15	26	40	40	39.5	50	68	68	26	60	75	80
	work load	[kg]**	Vertical	3	6	12	2	6	12.5	15	4	10	16	20	4.5	4.5	25	40
			Up to 400	10 to 800	5 to 400	3 to 195	20 to 1200	12 to 850	6 to 450	3 to 225	24 to 1100	16 to 750	8 to 450	4 to 125	30 to 1200	20 to 1000	10 to 500	5 to 225
			401 to 450	10 to 700	5 to 360	3 to 170	20 to 1100	12 to 750	6 to 400	3 to 225	24 to 1100	16 to 750	8 to 450	4 to 125	30 to 1200	20 to 1000	10 to 500	5 to 225
			451 to 500	10 to 600	5 to 300	3 to 140	20 to 1100	12 to 750	6 to 400	3 to 225	24 to 1100	16 to 750	8 to 450	4 to 125	30 to 1200	20 to 1000	10 to 500	5 to 225
			501 to 600	_	_	_	20 to 900	12 to 540	6 to 270	3 to 135	24 to 1100	16 to 750	8 to 400	4 to 125	30 to 1200	20 to 1000	10 to 500	5 to 225
	Speed	Stroke	601 to 700	_	_	_	20 to 630	12 to 420	6 to 230	3 to 115	24 to 930	16 to 620	8 to 310	4 to 125	30 to 1200	20 to 900	10 to 440	5 to 220
્ર	[mm/s]	range	701 to 800	_	_	_	20 to 550	12 to 330	6 to 180	3 to 90	24 to 750	16 to 500	8 to 250	4 to 125	30 to 1140	20 to 760	10 to 350	5 to 175
specifications			801 to 900	_	_	_	_	-	_	_	24 to 610	16 to 410	8 to 200	4 to 100	30 to 930	20 to 620	10 to 280	5 to 140
lica			901 to 1000	_	_	_	_	ı	_	_	24 to 500	16 to 340	8 to 170	4 to 85	30 to 780	20 to 520	10 to 250	5 to 125
ec.			1001 to 1100	_	-	_	_	ı	_	_	_	ı	-	ı	30 to 660	20 to 440	10 to 220	5 to 110
g			1101 to 1200	_	_	_	_	_	_	_	_	_	_	_	30 to 570	20 to 380	10 to 190	5 to 95
Actuator	Max. acce		Horizontal								10000							
Ĭ	decelerati	on [mm/s²]	Vertical								5000							
ĕ	Positionin	g repeatabili	ity [mm]							,	±0.02				,			
	Lost motion	on [mm]*3								0	.1 or les	ss						
	Lead [mm	•		10	5	2.5	20	12	6	3	24	16	8	4	30	20	10	5
		ration resista	nce [m/s ²]*4								50/20							
	Actuation							Ball scr	ew (EQ				elt (EQF	S□ ^R H)				
	Guide type										near gui	de						
		temperature	<u> </u>								5 to 40							
		humidity rai	nge [%RH]						90	or less	`	densati	on)					
	Enclosure										IP30							
Sus	Motor size				□28									□5	6.4			
Electric specifications	Motor type	e						Ba	ttery-le				or 24 VD)C)				
iic ect	Encoder										-less al							
ы Эё		ply voltage	[V]								VDC ±1							
	Power [W]	*5 *7 		Max	c. powe	r 61		Max. po	ower 89				wer 116	3		Max. po	wer 11	6
Lock unit specifications	Type*6									Non-ma					Г			
kur	Holding fo			29	59	118	47	78	157	294	72	108	216	421	75	113	225	421
Loc	Power [W]				5				5				5			Į.	5	
S	Rated volt	age [V]								24	VDC ±1	0%						

- *1 Please contact SMC for non-standard strokes as they are produced as special orders.
- *2 The max. work load at 3000 mm/s² acceleration and deceleration speed
 - Work load varies depending on the speed and acceleration. Check the "Speed-Work Load Graph."
 - Furthermore, if the cable length exceeds 5 m, the speed and work load specified in the "Speed-Work Load Graph" may decrease by up to 10% for each 5 m increase.
- *3 A reference value for correcting errors in reciprocal operation
- *4 Impact resistance: No malfunction occurred when the actuator was tested with a drop tester in both an axial direction and a perpendicular direction to the lead screw. (The test was performed with the actuator in the initial state.)
 - Vibration resistance: No malfunction occurred in a test ranging between 45 to 2000 Hz. The test was performed in both an axial direction and a perpendicular direction to the lead screw. (The test was performed with the actuator in the initial state.)
- *5 Indicates the max. power during operation (including the controller). This value can be used for the selection of the power supply.
- *6 With lock only
- *7 For an actuator with lock, add the power for the lock.





Weight

In-line Motor

Series					EQF	S16				
Stroke [mm]	50	100	150	200	250	300	350	400	450	500
Product weight [kg]	0.85	0.92	1.00	1.07	1.15	1.22	1.30	1.37	1.45	1.52
Additional weight with lock [kg]					0.	16				

Series								EQF	S25							
Stroke [mm]	50	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
Product weight [kg]	1.77	1.91	2.05	2.19	2.33	2.47	2.61	2.75	2.89	3.03	3.17	3.31	3.45	3.59	3.73	3.87
Additional weight with lock [kg]								0.:	31							

Series										EQF	S32									
Stroke [mm]	50	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800	850	900	950	1000
Product weight [kg]	3.12	3.32	3.52	3.72	3.92	4.12	4.32	4.52	4.72	4.92	5.12	5.32	5.52	5.72	5.92	6.12	6.32	6.52	6.72	6.92
Additional weight with lock [kg]				•		•		•		0.	58									

Series										EQF	S40									
Stroke [mm]	150	200	250	300	350	400	450	500	550	600	650	700	750	800	850	900	950	1000	1100	1200
Product weight [kg]	4.99	5.27	5.55	5.83	6.11	6.39	6.77	6.95	7.23	7.51	7.79	8.07	8.35	8.63	8.91	9.19	9.47	9.75	10.31	10.87
Additional weight with lock [kg]				•				•		0.	60					•				

Right/Left Side Parallel Motor*1

Series					EQF	S16 ^R				
Stroke [mm]	50	100	150	200	250	300	350	400	450	500
Product weight [kg]	0.85	0.92	1.00	1.07	1.15	1.22	1.30	1.37	1.45	1.52
Additional weight with lock [kg]					0.	16				

Series								EQF	S25 _L R							
Stroke [mm]	50	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
Product weight [kg]	1.75	1.89	2.03	2.17	2.31	2.45	2.59	2.73	2.87	3.01	3.15	3.29	3.43	3.57	3.71	3.85
Additional weight with lock [kg]		•				•		0.	31			•		•		

Series										EQF	S32 ^R									
Stroke [mm]	50	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800	850	900	950	1000
Product weight [kg]	3.09	3.29	3.49	3.69	3.89	4.09	4.29	4.49	4.69	4.89	5.09	5.29	5.49	5.69	5.89	6.09	6.29	6.49	6.69	6.89
Additional weight with lock [kg]										0.	58									

Series										EQF	S40 ^R									
Stroke [mm]	150	200	250	300	350	400	450	500	550	600	650	700	750	800	850	900	950	1000	1100	1200
Product weight [kg]	5.15	5.43	5.71	5.99	6.27	6.55	6.93	7.11	7.39	7.67	7.95	8.23	8.51	8.79	9.07	9.35	9.63	9.91	10.47	11.03
Additional weight with lock [kg]										0.	60									

*1 The product weight in the table includes the weight of the table spacer.

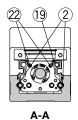
Table Spacer Weight	[9]
EQFS16 ^R	5
EQFS25 ^R	95
EQFS32 ^R	125
EQFS40 ^R	30

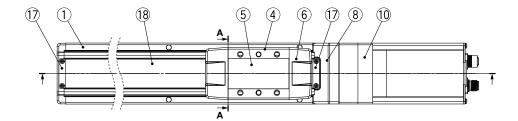


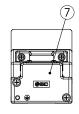
Integrated Controller / Slider Type $m{EQ}$

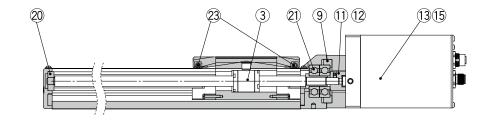
Construction

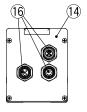
In-line motor





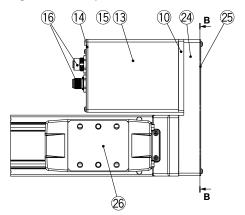


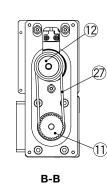




e-Actuator Easy to Operate

Right/Left side parallel motor





Component Parts

COII	Component Faits							
No.	Description	Material	Note					
1	Body	Aluminum alloy	Anodized					
2	Rail guide	_						
3	Ball screw assembly	_						
4	Table	Aluminum alloy	Anodized					
5	Blanking plate	Aluminum alloy	Anodized					
6	Seal band holder	Synthetic resin						
7	Housing A	Aluminum die-casted	Coating					
8	Housing B	Aluminum die-casted	Coating					
9	Bearing stopper	Aluminum alloy						
10	Motor adapter	Aluminum alloy	Coating					
11	Screw hub/pulley	Aluminum alloy						
12	Motor hub/pulley	Aluminum alloy						
_13	Motor cover	Aluminum alloy	Anodized					
14	End cover	Aluminum alloy	Anodized					
15	Motor	_						
16	Connector	_						
17	Band stopper	Stainless steel						
18	Dust seal band	Stainless steel						
19	Seal magnet	_						
20	Bearing	_	201 mm stroke or more					
21	Bearing	_						
22	Magnet	_						
23	Roller shaft	Stainless steel	Without grease application					

Component Parts (Right/Left side parallel only)

No.	Description	Material	Note
24	Return plate	Aluminum alloy	Coating
25	Cover plate	Aluminum alloy	Anodized
26	Table spacer	Aluminum alloy	Anodized
27	Belt	_	

Replacement Parts (Right/Left side parallel only)/Belt

- 1		· · · · · · · · · · · · · · · · · · ·
No.	Size	Order no.
	16	LE-D-6-5
27	25	LE-D-15-1
21	32	LE-D-19-1
	40	LE-D-19-2

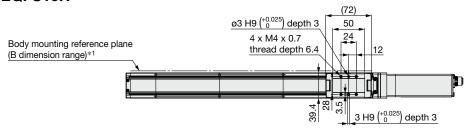
Replacement Parts/Grease Pack

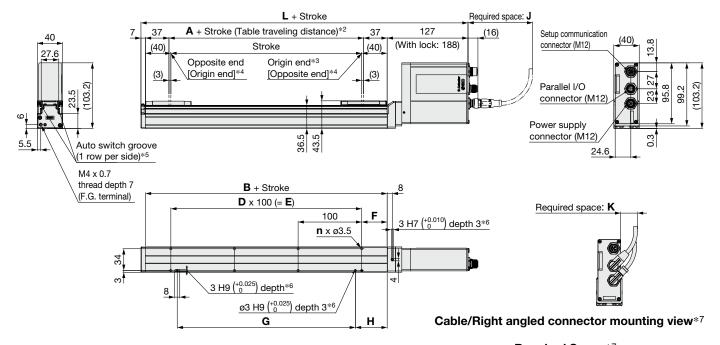
Applied portion	Order no.
Ball screw	
Rail guide	GR-S-010 (10 G)
Dust seal band	GR-S-020 (20 G)
(When "Without" is selected for the grease	GH-3-020 (20 G)
application, grease is applied only on the back side.)	



Dimensions: In-line Motor

EQFS16H





Required Space*7	[mm]
Cable connector type	J
Straight	115
	•

- *1 When mounting the actuator using the body mounting reference plane, set the height of the opposite surface or pin to be 3 mm or more. (Recommended height: 5 mm)
 - In addition, be aware that surfaces other than the body mounting reference plane (B dimension range) may slightly protrude from the body mounting reference plane. Be sure to provide a clearance of 1 mm or more to avoid interference with workpieces, facilities, etc.
- *2 The distance the table moves according to movement instructions

 Make sure that workpieces mounted on the table do not interfere with other workpieces or the facilities around the table.
- *3 Indicates the factory default origin position (0 mm)
 *4 [] refers to when the rotation direction reference is changed.
- *5 The applicable auto switch (D-M9□) should be ordered separately.
- *6 When using the positioning pin holes on the bottom, use either the one on the body side or the one on the housing side.
- The amount of space required to connect the various cables and mount the product Provide this amount of space for cable handling.

Dimensions										[mm]
Stroke [mm]	Without lock	With lock	Α	В	n	D	E	F	G	Н
50					4			15	80	25
100, 150					4	_	_		00	
200, 250	214	275	6	80	6	2	200		180	
300, 350	214	2/3	0	80	8	3	300	40	280	50
400, 450					10	4	400		380	
500					12	5	500		480	

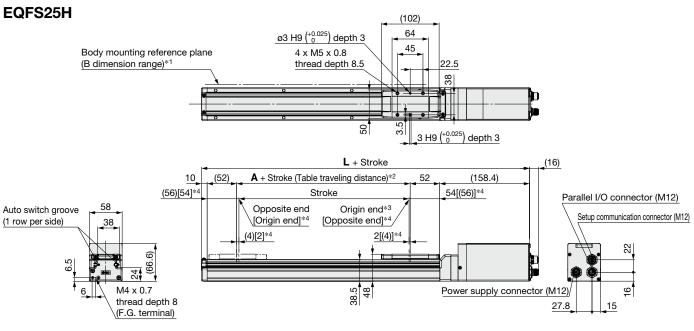


e-Actuator Easy to Operate

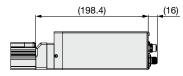
Battery-less Absolute (Step Motor 24 VDC)

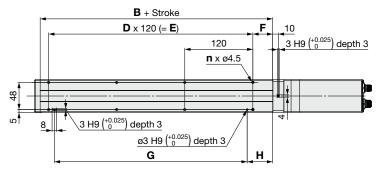
Integrated Controller / Slider Type **EQFS**

Dimensions: In-line Motor



Motor option: With lock





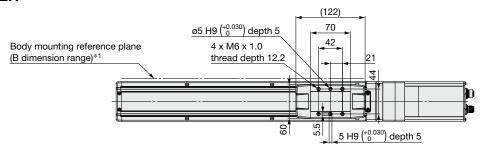
- *1 When mounting the actuator using the body mounting reference plane, set the height of the opposite surface or pin to be 3 mm or more. (Recommended height: 5 mm)
 - In addition, be aware that surfaces other than the body mounting reference plane (B dimension range) may slightly protrude from the body mounting reference plane. Be sure to provide a clearance of 1 mm or more to avoid interference with workpieces, facilities, etc.
- *2 The distance the table moves according to movement instructions
- Make sure that workpieces mounted on the table do not interfere with other workpieces or the facilities around the table.
- *3 Indicates the factory default origin position (0 mm)
- *4 [] refers to when the rotation direction reference is changed.

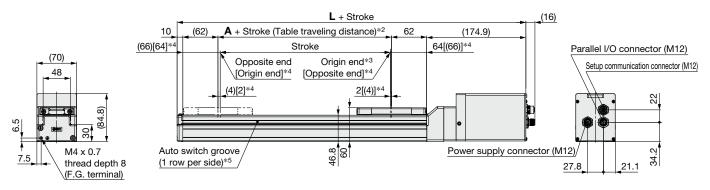
Dimensions										[mm]
Stroke [mm]	Without lock	With lock	Α	В	n	D	E	F	G	Н
50					4			20	100	30
100, 150					4	_	_		100	
200, 250					6	2	240		220	
300, 350, 400	278.4	318.4	6	110	8	3	360		340	
450, 500	2/0.4	310.4	0	110	10	4	480	35	460	45
550, 600, 650]				12	5	600		580	
700, 750					14	6	720		700	
800					16	7	840		820	



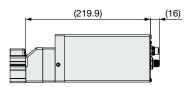
Dimensions: In-line Motor

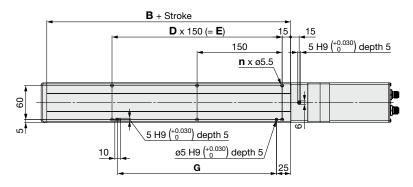
EQFS32H





Motor option: With lock





- *1 When mounting the actuator using the body mounting reference plane, set the height of the opposite surface or pin to be 3 mm or more. (Recommended height: 5 mm)
 - In addition, be aware that surfaces other than the body mounting reference plane (B dimension range) may slightly protrude from the body mounting reference plane. Be sure to provide a clearance of 1 mm or more to avoid interference with workpieces, facilities, etc.
- *2 The distance the table moves according to movement instructions
 - Make sure that workpieces mounted on the table do not interfere with other workpieces or the facilities around the table.
- *3 Indicates the factory default origin position (0 mm)
- *4 [] refers to when the rotation direction reference is changed.
- *5 A switch spacer (BMY3-016) is required to secure auto switches. Please order it separately.

Dimensions								[mm]
Stroke [mm]	Without lock	With lock	Α	В	n	D	E	G
50, 100, 150					4	_	_	130
200, 250, 300					6	2	300	280
350, 400, 450]				8	3	450	430
500, 550, 600	314.9	359.9	6	130	10	4	600	580
650, 700, 750]				12	5	750	730
800, 850, 900					14	6	900	880
950, 1000					16	7	1050	1030

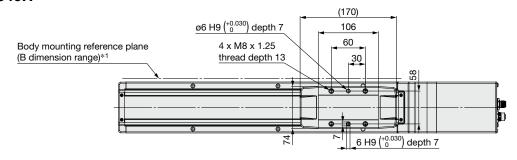


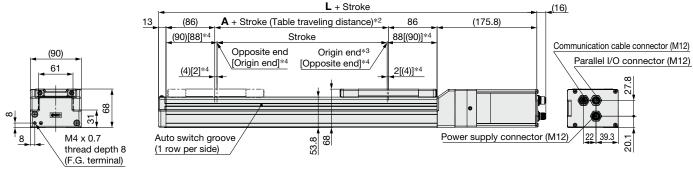
Integrated Controller / Slider Type

| Controller | Contr

Dimensions: In-line Motor

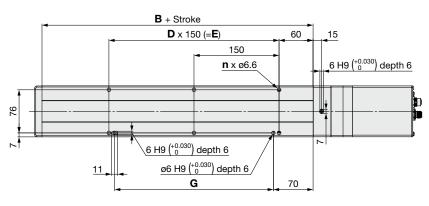
EQFS40H





Motor option: With lock





- *1 When mounting the actuator using the body mounting reference plane, set the height of the opposite surface or pin to be 3 mm or more. (Recommended height: 5 mm)
 - In addition, be aware that surfaces other than the body mounting reference plane (B dimension range) may slightly protrude from the body mounting reference plane. Be sure to provide a clearance of 1 mm or more to avoid interference with workpieces, facilities, etc.
- *2 The distance the table moves according to movement instructions
- Make sure that workpieces mounted on the table do not interfere with other workpieces or the facilities around the table.
- *3 Indicates the factory default origin position (0 mm)
- *4 [] refers to when the rotation direction reference is changed.
- * A switch spacer (BMY3-016) is required to secure auto switches. Please order it separately.

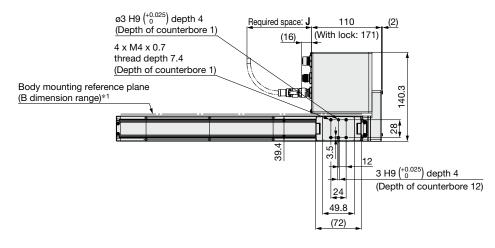
Dimensions								[mm]
Stroke [mm]	Without lock	With lock	Α	В	n	D	E	G
150					4	_	_	130
200, 250, 300					6	2	300	280
350, 400, 450					8	3	450	430
500, 550, 600	366.8	411.8	6	178	10	4	600	580
650, 700, 750	300.0	411.0	0	170	12	5	750	730
800, 850, 900					14	6	900	880
950, 1000					16	7	1050	1030
1100, 1200					18	8	1200	1180

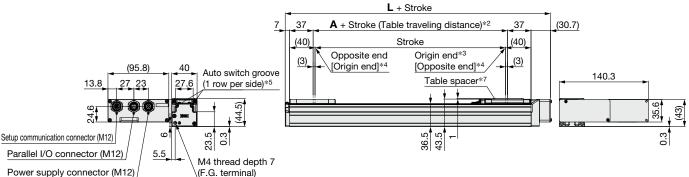


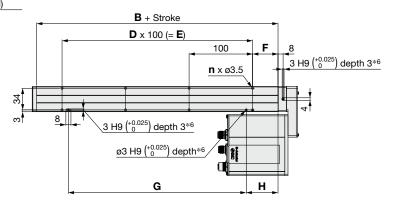


Dimensions: Right/Left Side Parallel Motor

EQFS16RH







Required Space*8

Cable connector type	J
Straight	115

- *1 When mounting the actuator using the body mounting reference plane, set the height of the opposite surface or pin to be 3 mm or more. (Recommended height: 5 mm)
 - In addition, be aware that surfaces other than the body mounting reference plane (B dimension range) may slightly protrude from the body mounting reference plane. Be sure to provide a clearance of 1 mm or more to avoid interference with workpieces, facilities, etc.
- *2 The distance the table moves according to movement instructions
 - Make sure that workpieces mounted on the table do not interfere with other workpieces or the facilities around the table.
- *3 Indicates the factory default origin position (0 mm)
- $st4\,$ [] refers to when the rotation direction reference is changed.
- *5 The applicable auto switch (D-M9□) should be ordered separately.
- *6 When using the positioning pin holes on the bottom, use either the one on the body side or the one on the housing side.
- *7 The table spacer is shipped together with the product but does not come assembled.
- *8 The amount of space required to connect the various cables and mount the product Provide this amount of space for cable handling.

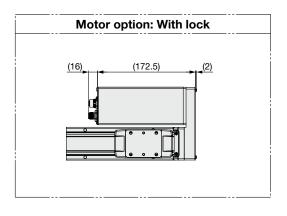
Dimensions									[mm]
Stroke [mm]	L	Α	В	n	D	E	F	G	Н
50				4			15	80	25
100, 150				4	_	_		00	
200, 250	117.7	6	90	6	2	200		180	
300, 350	117.7	0	90	8	3	300	40	280	50
400, 450				10	4	400		380	
500				12	5	500		480	

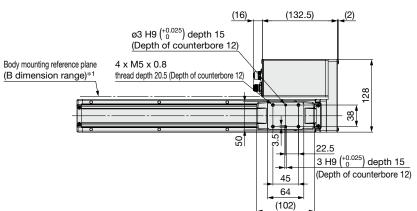


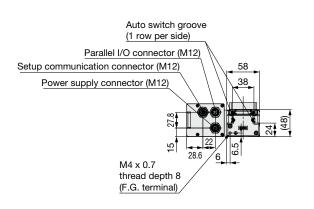
Integrated Controller / Slider Type | Controller | Contr

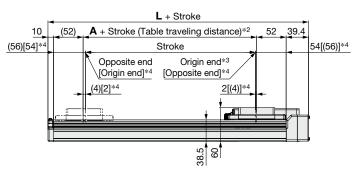
Dimensions: Right/Left Side Parallel Motor

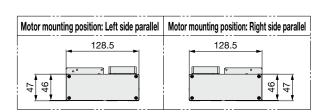
EQFS25RH

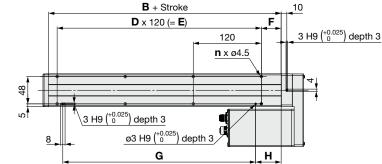












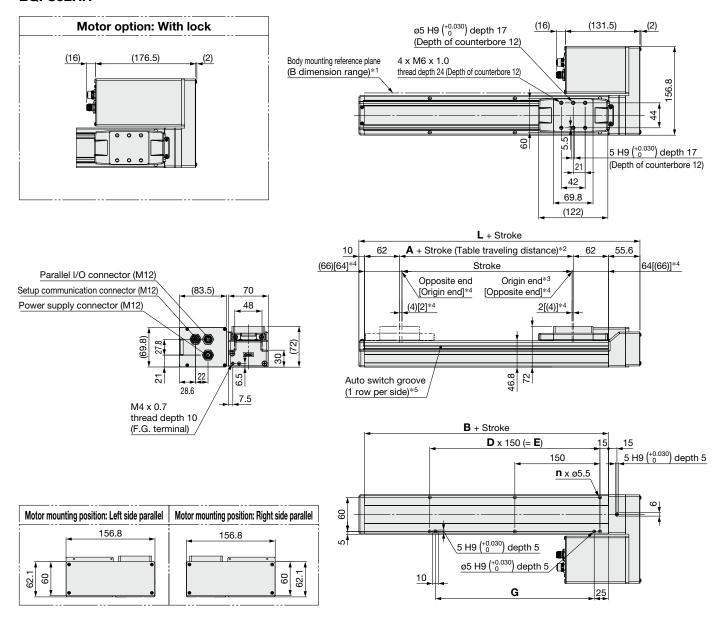
- *1 When mounting the actuator using the body mounting reference plane, set the height of the opposite surface or pin to be 3 mm or more. (Recommended height: 5 mm)
 - In addition, be aware that surfaces other than the body mounting reference plane (B dimension range) may slightly protrude from the body mounting reference plane. Be sure to provide a clearance of 1 mm or more to avoid interference with workpieces, facilities, etc.
- *2 The distance the table moves according to movement instructions
 - Make sure that workpieces mounted on the table do not interfere with other workpieces or the facilities around the table.
- *3 Indicates the factory default origin position (0 mm)
- $st4\,$ [] refers to when the rotation direction reference is changed.

Dimensions									[mm]
Stroke [mm]	L	Α	В	n	D	E	F	G	Н
50				4			20	100	30
100, 150				4	_	_		100	
200, 250				6	2	240		220	
300, 350, 400	159.4	6	110	8	3	360		340	
450, 500	159.4	0	110	10	4	480	35	460	45
550, 600, 650				12	5	600		580	
700, 750]			14	6	720		700	
800				16	7	840		820	



Dimensions: Right/Left Side Parallel Motor

EQFS32RH



- *1 When mounting the actuator using the body mounting reference plane, set the height of the opposite surface or pin to be 3 mm or more. (Recommended height: 5 mm)
 - In addition, be aware that surfaces other than the body mounting reference plane (B dimension range) may slightly protrude from the body mounting reference plane. Be sure to provide a clearance of 1 mm or more to avoid interference with workpieces, facilities, etc.
- *2 The distance the table moves according to movement instructions
 - Make sure that workpieces mounted on the table do not interfere with other workpieces or the facilities around the table.
- *3 Indicates the factory default origin position (0 mm)
- *4 [] refers to when the rotation direction reference is changed.
- *5 Å switch spacer (BMY3-016) is required to secure auto switches. Please order it separately.

Dimensions							[mm]
Stroke [mm]	L	Α	В	n	D	E	G
50, 100, 150				4	_	-	130
200, 250, 300				6	2	300	280
350, 400, 450				8	3	450	430
500, 550, 600	195.6	6	130	10	4	600	580
650, 700, 750				12	5	750	730
800, 850, 900				14	6	900	880
950, 1000				16	7	1050	1030



e-Actuator Easy to Operate

Battery-less Absolute (Step Motor 24 VDC)

60

150

15

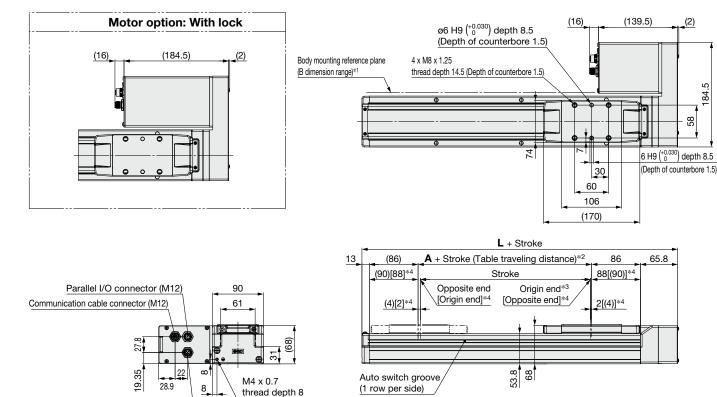
6 H9 (+0.030)

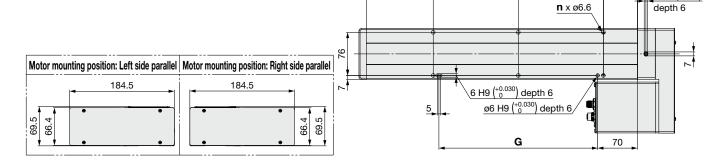
8

Integrated Controller / Slider Type **EQFS**

Dimensions: Right/Left Side Parallel Motor

EQFS40RH





B + Stroke **D** x 150 (=**E**)

- *1 When mounting the actuator using the body mounting reference plane, set the height of the opposite surface or pin to be 3 mm or more. (Recommended height: 5 mm)
 - In addition, be aware that surfaces other than the body mounting reference plane (B dimension range) may slightly protrude from the body mounting reference plane. Be sure to provide a clearance of 1 mm or more to avoid interference with workpieces, facilities, etc.
- *2 The distance the table moves according to movement instructions
 - Make sure that workpieces mounted on the table do not interfere with other workpieces or the facilities around the table.

(F.G. terminal)

*3 Indicates the factory default origin position (0 mm)

Power supply connector (M12)

- *4 [] refers to when the rotation direction reference is changed.
- * A switch spacer (BMY3-016) is required to secure auto switches. Please order it separately.

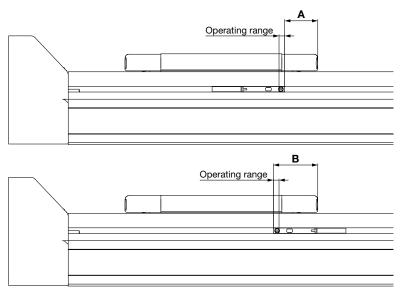
Dimensions							[mm]
Stroke [mm]	L	Α	В	n	D	E	G
150				4	_	_	130
200, 250, 300				6	2	300	280
350, 400, 450			178	8	3	450	430
500, 550, 600	256.8	6		10	4	600	580
650, 700, 750	230.0	0	170	12	5	750	730
800, 850, 900				14	6	900	880
950, 1000				16	7	1050	1030
1100, 1200				18	8	1200	1180



Slider Type/EQFS H Series Auto Switch Mounting

Auto Switch Proper Mounting Position

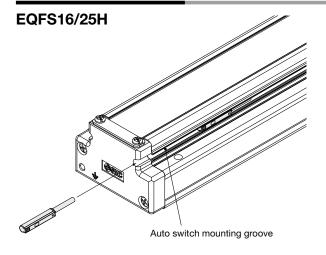
Applicable auto switch: D-M9□, D-M9□E(V), D-M9□W

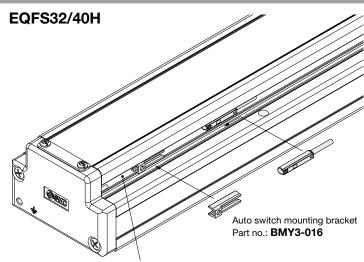


			[mm]
Size	A	В	Operating range
16	12.5	24.5	3.0
25	17.5	23.5	3.0
32	26.3	32.3	3.4
40	32.2	38.2	3.6

^{*} The operating range is a guideline including hysteresis, not meant to be guaranteed. There may be large variations depending on the ambient environment.

Auto Switch Mounting





Auto switch mounting groove

Tightening Torque for Auto Switch Mounting Screw $[N \cdot m]$

Auto switch model	Tightening torque
D-M9□ D-M9□E(V) D-M9□W	0.1 to 0.15

- * When tightening the auto switch mounting screw (included with the auto switch), use a watchmaker's screwdriver with a handle diameter of 5 to 6 mm.
- Prepare an auto switch mounting bracket (BMY3-016) when mounting the auto switch on to the EQFS32/40H.



^{*} Adjust the auto switch after confirming the operating conditions in the actual setting.

[g]

[mm]

Solid State Auto Switch Direct Mounting Type D-M9N/D-M9P/D-M9B



Grommet

- 2-wire load current is reduced (2.5 to 40 mA).
- Using flexible cable as standard spec.



. Caution

Precautions

Fix the auto switch with the existing screw installed on the auto switch body. The auto switch may be damaged if a screw other than the one supplied is used.

Auto Switch Specifications

Refer to the SMC website for details on products that are compliant with international standards.

PLC: Programmable Logic Controller

D-M9□ (With indicator light)								
Auto switch model	D-M9N	D-M9B						
Electrical entry direction		In-line						
Wiring type	3-v	vire	2-wire					
Output type	NPN	PNP	_					
Applicable load	IC circuit, I	Relay, PLC	24 VDC relay, PLC					
Power supply voltage	5, 12, 24 VDC	5, 12, 24 VDC (4.5 to 28 V)						
Current consumption	10 mA	or less	_					
Load voltage	28 VDC or less	_	24 VDC (10 to 28 VDC)					
Load current	40 mA	or less	2.5 to 40 mA					
Internal voltage drop	0.8 V or less at 10 mA	(2 V or less at 40 mA)	4 V or less					
Leakage current	100 μA or less at 24 VDC 0.8 mA or less							
Indicator light	Red LED illuminates when turned ON.							
Standard		CE/UKCA marking						

Oilproof Flexible Heavy-duty Lead Wire Specifications

Auto swi	Auto switch model		D-M9N D-M9P D-M9l			
Sheath	Outside diameter [mm]	ø2.6				
Insulator	Number of cores	3 cores (Brown/Blue/Black) 2 cores (Brown/Blue/Black)				
Ilisulatoi	Outside diameter [mm]	ø0.88				
Conductor	Effective area [mm²]		0.15			
Conductor Strand diameter [mm]			ø0.05			
Min. bending radius [mm] (Reference values)		17				

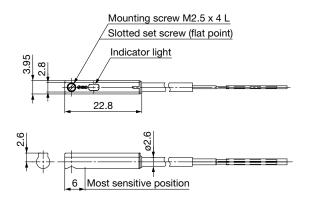
- * Refer to the Web Catalog for solid state auto switch common specifications.
- * Refer to the Web Catalog for lead wire lengths.

Weight

D-M9N D-M9P D-M9B Auto switch model 0.5 m (Nil) 1 m (**M**) 14 13 Lead wire length 3 m (L) 41 38 5 m (**Z**) 63

Dimensions

D-M9□



30

Normally Closed Solid State Auto Switch Direct Mounting Type D-M9NE(V)/D-M9PE(V)/D-M9BE(V)



Grommet

- Output signal turns on when no magnetic force is detected.
- Can be used for the actuator adopted by the solid state auto switch D-M9 series (excluding special order products)



∆Caution

Precautions

Fix the auto switch with the existing screw installed on the auto switch body. The auto switch may be damaged if a screw other than the one supplied is used.

Auto Switch Specifications

Refer to the SMC website for details on products that are compliant with international standards.

PLC: Programmable Logic Controller

D-M9□E, D-M9□EV (With indicator light)								
Auto switch model	D-M9NE	D-M9NEV	D-M9PE	D-M9PEV	D-M9BE	D-M9BEV		
Electrical entry direction	In-line	Perpendicular	In-line	Perpendicular	In-line	Perpendicular		
Wiring type		3-v	/ire		2-v	vire		
Output type	N	PN	PI	NΡ	-	-		
Applicable load		IC circuit, Relay, PLC				elay, PLC		
Power supply voltage		5, 12, 24 VDC (4.5 to 28 V)				_		
Current consumption		10 mA	or less		_			
Load voltage	28 VDC	or less	-	_	24 VDC (10	to 28 VDC)		
Load current		40 mA	or less		2.5 to	40 mA		
Internal voltage drop	0.8 V or I	ess at 10 mA	(2 V or less	at 40 mA)	4 V or less			
Leakage current	100 μA or less at 24 VDC				0.8 mA	or less		
Indicator light		Red LED illuminates when turned ON.						
Standard			CE/UKC/	A marking	-			

Oilproof Flexible Heavy-duty Lead Wire Specifications

Auto swi	Auto switch model		D-M9NE(V) D-M9PE(V) D-M9BE				
Sheath	Outside diameter [mm]	ø2.6					
Insulator	Number of cores	3 cores (Brown/Blue/Black) 2 cores (Brown					
Ilisulator	Outside diameter [mm]	ø0.88					
Conductor	Effective area [mm²]		0.15				
Conductor	Strand diameter [mm]		ø0.05				
Min. bending radius [Min. bending radius [mm] (Reference values)		17				

- * Refer to the Web Catalog for solid state auto switch common specifications.
- Refer to the Web Catalog for lead wire lengths.

Weight

[g]

Auto switch model		D-M9NE(V)	D-M9PE(V)	D-M9BE(V)		
7 (410 0111	0.5 m (Nil)	8				7
	1 m (M)*1	1	13			
Lead wire length	3 m (L)	4	1	38		
	5 m (Z)*1	6	63			

^{*1} The 1 m and 5 m options are produced upon receipt of order.

Dimensions [mm]

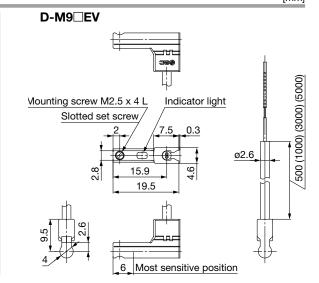
Mounting screw M2.5 x 4 L

Slotted set screw (flat point)

Indicator light

22.8

Most sensitive position



[g]

2-Color Indicator Solid State Auto Switch Direct Mounting Type D-M9NW/D-M9PW/D-M9BW



Grommet

- 2-wire load current is reduced (2.5 to 40 mA).
- Using flexible cable as standard spec.
- The proper operating range can be determined by the color of the light. (Red → Green ← Red)



⚠Caution

Precautions

Fix the auto switch with the existing screw installed on the auto switch body. The auto switch may be damaged if a screw other than the one supplied is used.

Auto Switch Specifications

Refer to the SMC website for details on products that are compliant with international standards.

PLC: Programmable Logic Controller

D-M9⊟W (With indicator light)									
Auto switch model	D-M9NW D-M9PW		D-M9BW						
Electrical entry direction		In-line							
Wiring type	3-v	vire	2-wire						
Output type	NPN	PNP	_						
Applicable load	IC circuit, I	24 VDC relay, PLC							
Power supply voltage	5, 12, 24 VDC	_							
Current consumption	10 mA	or less	_						
Load voltage	28 VDC or less	_	24 VDC (10 to 28 VDC)						
Load current	40 mA	or less	2.5 to 40 mA						
Internal voltage drop	0.8 V or less at 10 mA	(2 V or less at 40 mA)	4 V or less						
Leakage current	100 μA or les	ss at 24 VDC	0.8 mA or less						
Indicator light	Operating range Red LED illuminates. Proper operating range Green LED illuminates.								
Standard		CE/UKCA marking							

Oilproof Flexible Heavy-duty Lead Wire Specifications

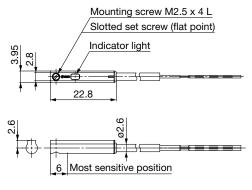
Auto switch model		D-M9NW	D-M9PW	D-M9BW			
Sheath	Outside diameter [mm]	ø2.6					
Insulator	Number of cores	3 cores (Brown/Blue/Black)		2 cores (Brown/Blue)			
irisulator	Outside diameter [mm]		ø0.88				
Conductor	Effective area [mm²]	0.15					
Conductor	Strand diameter [mm]	ø0.05					
Min. bending radius [mm] (Reference values)			17				

- * Refer to the **Web Catalog** for solid state auto switch common specifications.
- * Refer to the Web Catalog for lead wire lengths.

Weight

Dimensions [mm]

D-M9□W







Slider Type/EQFS H Series Integrated Controller Electric Actuator Specific Product Precautions 1

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For electric actuator and auto switch precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Design

Do not apply a load in excess of the specification limits.
 Select a suitable actuator by work load and allowable moment. If a load in excess of the specification limits is applied to the guide,

adverse effects such as the generation of play in the guide, reduced accuracy, or reduced service life of the product may occur.

2. Do not use the product in applications where excessive external force or impact force is applied to it.

This can cause a malfunction.

Selection

∧ Warning

1. Do not increase the speed in excess of the specification limits.

Select a suitable actuator by the relationship between the allowable work load and speed, and the allowable speed of each stroke. If the product is used outside of the specification limits, adverse effects such as the generation of noise, reduced accuracy, or reduced service life of the product may occur.

2. Do not use the product in applications where excessive external force or impact force is applied to it.

This can cause a malfunction.

3. When the product repeatedly cycles with partial strokes (see the table below), operate it at a full stroke at least once every few dozen cycles.

Failure to do so may result in the product running out of lubrication.

Model	Partial stroke	
EQFS16	50 mm or less	
EQFS25	65 mm or less	
EQFS32	70 mm or less	
EQFS40	105 mm or less	

4. When external force is to be applied to the table, it is necessary to add the external force to the work load as the total carried load when selecting a size.

When a cable duct or flexible moving tube is attached to the actuator, the sliding resistance of the table will increase, which may lead to the malfunction of the product.

Handling

∧ Caution

 Set the [OUT signal output width] in the parameters to at least 0.5.

If it is set any lower, the completion signal of the [In position] may not be properly output.

- 2. OUT signal
 - 1) Positioning operation

When the product comes within the set range of the parameter [OUT signal output width], the OUT signal will turn ON.

Initial value: Set to [0.50] or higher.

Handling

⚠ Caution

3. Never allow the table to collide with the stroke end except during return to origin.

When incorrect instructions are inputted, such as those which cause the product to operate outside of the specification limits or outside of the actual stroke through changes in the controller/driver settings and/or origin position, the table may collide with the stroke end of the actuator. Be sure to check these points before use.

If the table collides with the stroke end of the actuator, the guide, belt, or internal stopper may break. This can result in abnormal operation.



Handle the actuator with care when it is used in the vertical direction as the workpiece will fall freely from its own weight.

4. The actual speed of this actuator is affected by the work load and stroke.

Check the model selection section of the catalog.

5. Do not apply a load, impact, or resistance in addition to the transferred load during return to origin.

Additional force will cause the displacement of the origin position since it is based on the detected motor torque.

6. Do not dent, scratch, or cause other damage to the body or table mounting surfaces.

Doing so may cause unevenness in the mounting surface, play in the guide, or an increase in the sliding resistance.

7. Do not apply strong impact or an excessive moment while mounting a workpiece.

If an external force over the allowable moment is applied, it may cause play in the guide or an increase in the sliding resistance.

Keep the flatness of the mounting surface within 0.1 mm/500 mm.

If a workpiece or base does not sit evenly on the body of the product, play in the guide or an increase in the sliding resistance may occur.

- 9. When mounting the product, secure a bending diameter of 48 mm or longer for the cable.
- Do not allow a workpiece to collide with the table during the positioning operation or within the positioning range.
- 11. For the model where grease is applied to the dust seal band for sliding, when wiping off the grease to remove foreign matter, etc., be sure to reapply grease afterward.
- 12. When bottom mounted, the dust seal band may become warped.





Slider Type/EQFS H Series Integrated Controller Electric Actuator Specific Product Precautions 2

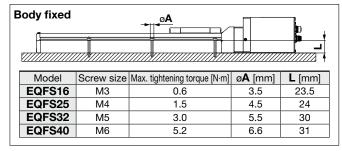
Be sure to read this before handling the products. Refer to the back cover for safety instructions. For electric actuator and auto switch precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

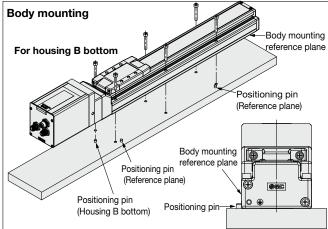
Handling

⚠ Caution

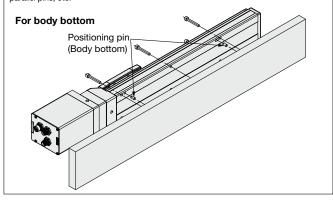
13. When mounting the product, use screws of adequate length and tighten them with adequate torque.

Tightening the screws with a higher torque than recommended may result in a malfunction and/or decrease in guide accuracy, while tightening with a lower torque can result in the displacement of the mounting position or, in extreme conditions, the actuator could become detached from its mounting position.





The traveling parallelism is the reference plane for the body mounting reference plane. If the traveling parallelism for a table is required, set the reference plane against parallel pins, etc.



Workpiece fixed

	Model	Screw size	Max. tightening torque [N·m]	L (Max. screw-in depth) [mm]
	EQFS16	M4 x 0.7	1.5	6
	EQFS25	M5 x 0.8	3.0	8
	EQFS32	M6 x 1	5.2	9
	EQFS40	M8 x 1.25	12.5	13

To prevent the workpiece retaining screws from touching the body, use screws that are 0.5 mm or shorter than the maximum screw-in depth. If long screws are used, they may touch the body and cause a malfunction.

- Do not operate by fixing the table and moving the actuator body.
- 15. Check the specifications for the minimum speed of each actuator.

Failure to do so may result in unexpected malfunctions such as knocking.

Maintenance

⚠ Warning

Maintenance frequency

Perform maintenance according to the table below.

Frequency	Appearance check	Internal check	Belt check
Inspection before daily operation	0	_	_
Inspection every 6 months/1000 km/ 5 million cycles*1	0	0	0

*1 Select whichever comes first.

• Items for visual appearance check

- 1. Loose set screws, Abnormal amount of dirt, etc.
- 2. Check for visible damage, Check of cable joint
- 3. Vibration, Noise

• Items for internal check

- 1. Lubricant condition on moving parts
- 2. Loose or mechanical play in fixed parts or fixing screws

Items for belt check

Stop operation immediately and replace the belt when any of the following occur. In addition, ensure your operating environment and conditions satisfy the requirements specified for the product.

a. Tooth shape canvas is worn out

Canvas fiber becomes fuzzy, Rubber is coming off and the fiber has become whitish, Lines of fibers have become unclear

b. Peeling off or wearing of the side of the belt

Belt corner has become rounded and frayed threads stick out

c. Belt is partially cut

Belt is partially cut, Foreign matter caught in the teeth of other parts is causing damage

d. A vertical line on belt teeth is visible

Damage which is made when the belt runs on the flange

- e. Rubber back of the belt is softened and sticky
- f. Cracks on the back of the belt are visible



e-Actuator

Easy to Operate Integrated Controller / Rod Type

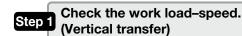


e-Actuator Easy to Operate Integrated Controller EQY H Series (Battery-less Absolute (Step Motor 24 VDC)

Model Selection

Selection Procedure

Positioning Control Selection Procedure



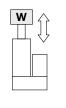


Selection Example

Operating conditions

- Workpiece mass: 10 [kg]
- •Speed: 100 [mm/s]
- •Acceleration/Deceleration: 5000 [mm/s²]
- •Stroke: 200 [mm]
- Workpiece mounting condition: Vertical upward

downward transfer

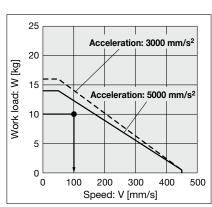


Step 1 Check the work load-speed. <Speed-Vertical work load graph>

Select a model based on the workpiece mass and speed while referencing the speed-vertical work load graph.

Selection example) The EQY25DHB-200 can be temporarily selected as a possible candidate based on the graph shown on the right side.

It is necessary to mount a guide outside the actuator when used for horizontal transfer. When selecting the target model, refer to the horizontal work load in the specifications on page 44 and the precautions.



<Speed-Vertical work load graph> (EQY25HB/Step motor)

Step 2 Check the cycle time.

Calculate the cycle time using the following calculation method.

T can be found from the following equation.

$$T = T1 + T2 + T3 + T4 [s]$$

•T1: Acceleration time and T3: Deceleration time can be found by the following equation.

•T2: Constant speed time can be found from the following equation.

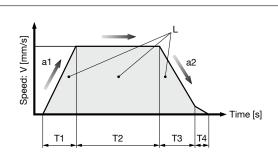
$$T2 = \frac{L - 0.5 \cdot V \cdot (T1 + T3)}{V} [s]$$

•T4: Settling time varies depending on the conditions such as actuator types, load, and in position of the step data.

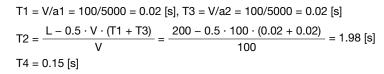
> Reference value for settling time: 0.15 s or less The following value is used for this calculation.

Calculation example)

T1 to T4 can be calculated as follows.



- L: Stroke [mm] ··· (Operating condition)
- V : Speed [mm/s] ··· (Operating condition)
- a1: Acceleration [mm/s²] ··· (Operating condition)
- a2: Deceleration [mm/s2] ··· (Operating condition)
- T1: Acceleration time [s] ... Time until reaching the set speed
- T2: Constant speed time [s] ... Time while the actuator is operating at a constant speed
- T3: Deceleration time [s] \cdots Time from the beginning of the constant speed operation to stop
- T4: Settling time [s] ··· Time until positioning is completed



The cycle time can be found as follows.

$$T = T1 + T2 + T3 + T4 = 0.02 + 1.98 + 0.02 + 0.15 = 2.17$$
 [s]



Selection Procedure

Pushing Control Selection Procedure





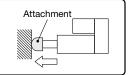
Check the lateral load on the rod end.

* The duty ratio is a ratio of the operation time in one cycle.

Selection Example

Operating conditions

- Mounting condition: Horizontal (pushing)
 Duty ratio: 15 [%]
- Attachment weight: 0.2 [kg]
- Pushing force: 100 [N]
- •Speed: 100 [mm/s] •Stroke: 200 [mm]



Step 1 Check the duty ratio.

<Conversion table of pushing force-duty ratio>

Select the [Pushing force] from the duty ratio while referencing the conversion table of pushing force-duty ratio.

Selection example)

Based on the table below,

• Duty ratio: 15 [%]

The pushing force set value will be 50 [%].

<Conversion table of pushing force-duty ratio> (EQY25/Battery-less absolute)

Ambient temperature	Pushing force set value [%]	Duty ratio [%]	Continuous pushing time [min]
40°C or less	50 or less	100	_

- [Pushing force set value] is one of the step data input to the controller.
- [Continuous pushing time] is the time that the actuator can continuously keep pushing.

Step 2 Check the pushing force.

<Force conversion graph>

Select a model based on the pushing force set value and force while referencing the force conversion graph.

Selection example)

Based on the graph shown on the right side,

- Pushing force: 100 [N]
- Pushing force set value: 40 [%]

The **EQY25DHB** can be temporarily selected as a possible candidate.

Step 3 Check the lateral load on the rod end. <Graph of allowable lateral load on the rod end>

Confirm the allowable lateral load on the rod end of the actuator:

EQY25, which has been selected temporarily while referencing the graph of allowable lateral load on the rod end.

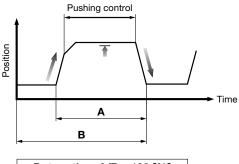
Selection example)

Based on the graph shown on the right side,

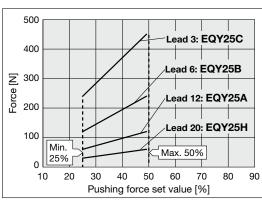
- Attachment weight: 0.2 [kg] ≈ 2 [N]
- Product stroke: 200 [mm]

The lateral load on the rod end is in the allowable range.

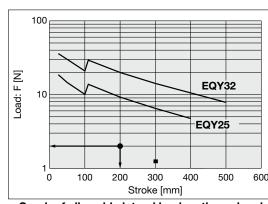
Based on the above calculation result, the EQY25DHB-200 should be selected.







<Force conversion graph> (EQY25□H/Step motor)



<Graph of allowable lateral load on the rod end>



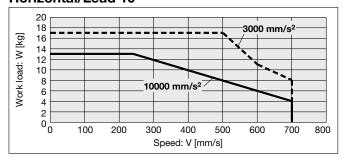


Speed-Work Load Graph (Guide)

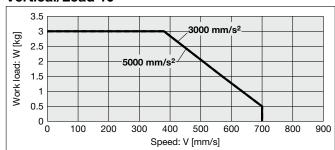
* The following graphs show the values when the external guide is used together.

EQY16□HA

Horizontal/Lead 10

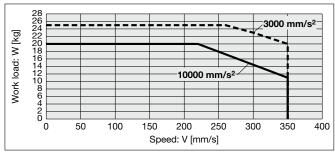


Vertical/Lead 10

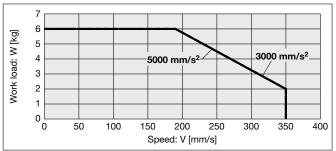


EQY16□HB

Horizontal/Lead 5

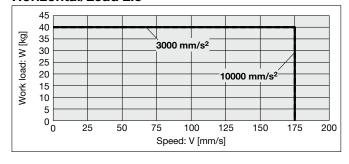


Vertical/Lead 5

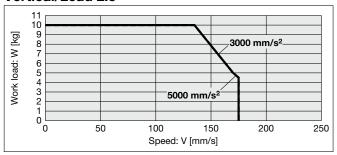


EQY16□HC

Horizontal/Lead 2.5



Vertical/Lead 2.5



Speed-Work Load Graph (Guide)

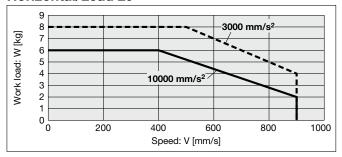
* The following graphs show the values when the external guide is used together.

Model Selection **EQY**

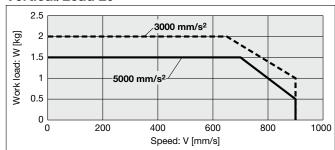
e-Actuator Easy to Operate

EQY25□HH

Horizontal/Lead 20

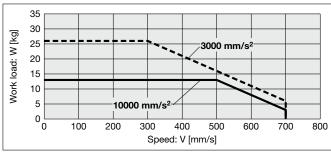


Vertical/Lead 20

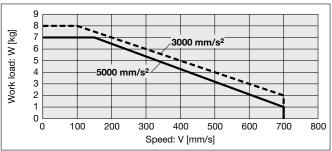


EQY25□HA

Horizontal/Lead 12

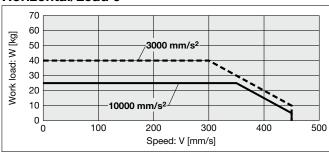


Vertical/Lead 12

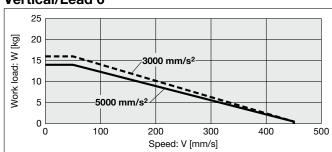


EQY25□HB

Horizontal/Lead 6

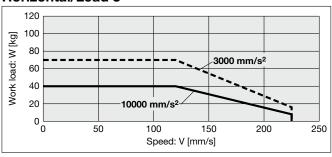


Vertical/Lead 6

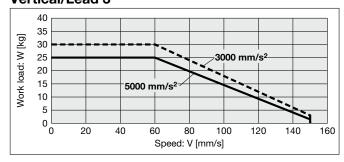


EQY25□HC

Horizontal/Lead 3



Vertical/Lead 3



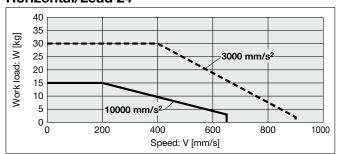


Speed-Work Load Graph (Guide)

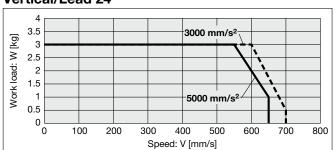
* The following graphs show the values when the external guide is used together.

EQY32□HH

Horizontal/Lead 24

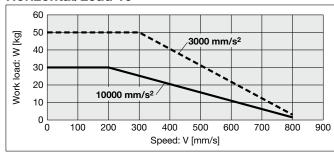


Vertical/Lead 24

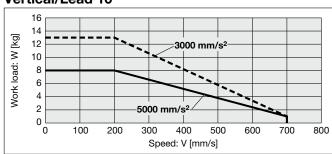


EQY32□HA

Horizontal/Lead 16

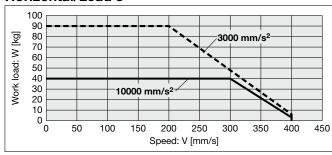


Vertical/Lead 16

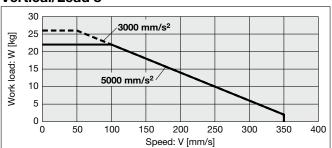


EQY32□HB

Horizontal/Lead 8

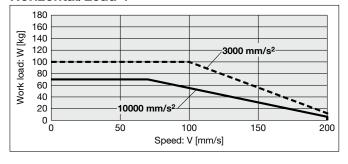


Vertical/Lead 8

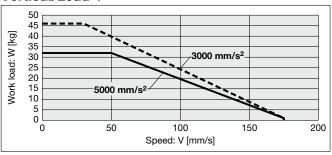


EQY32□HC

Horizontal/Lead 4



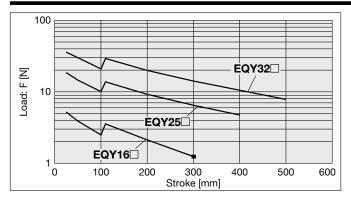
Vertical/Lead 4



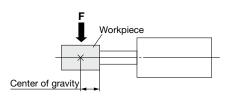
Model Selection EQY H Series

Battery-less Absolute (Step Motor 24 VDC)

Graph of Allowable Lateral Load on the Rod End (Guide)

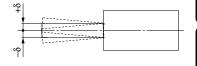


[Stroke] = [Product stroke] + [Distance from the rod end to the center of gravity of the workpiece]

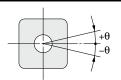


Rod Displacement: δ [mm]

Stroke Size	30	50	100	150	200	250	300	350	400	450	500
16	±0.4	±0.5	±0.9	±0.8	±1.1	±1.3	±1.5	_	-	_	_
25	±0.3	±0.4	±0.7	±0.7	±0.9	±1.1	±1.3	±1.5	±1.7	_	_
32	±0.3	±0.4	±0.7	±0.6	±0.8	±1.0	±1.1	±1.3	±1.5	±1.7	±1.8



Non-rotating Accuracy of Rod

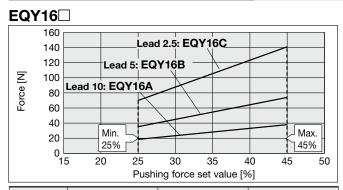


Size	Non-rotating accuracy θ
16	±1.1°
25	±0.8°
32	±0.7°

* Avoid using the electric actuator in such a way that rotational torque would be applied to the piston rod.

Failure to do so may result in the deformation of the non-rotating guide, abnormal auto switch responses, play in the internal guide, or an increase in the sliding resistance.

Force Conversion Graph (Guide)

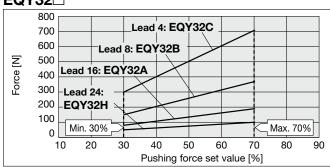


Ambient temperature	Pushing force set value [%]	Duty ratio [%]	Continuous pushing time [min]
40°C or less	45 or less	100	_

EQY25□ 500 Lead 3: EQY25C 400 Lead 6: EQY25B Force [N] 300 Lead 12: EQY25A 200 Lead 20: EQY25H 100 Min. Max. 50% 25% 10 60 80 90 Pushing force set value [%]

Ambient temperature	Pushing force set value [%]	Duty ratio [%]	Continuous pushing time [min]
40°C or less	50 or less	100	_

EQY32□



Ambient temperature	Pushing force set value [%]	Duty ratio [%]	Continuous pushing time [min]
40°C or less	70 or less	100	_

<Set Values for Vertical Upward Transfer Pushing Operations>

For vertical loads (upward), set the pushing force to the max. value shown below and operate at the work load or less.

Model	E	QY1	6		EQ'	Y25			EQ'	Y32	
Lead	Α	В	С	Н	Α	В	С	Н	Α	В	С
Work load [kg]	1	1.5	3	1	2.5	5	10	2	4.5	9	18
Pushing force		45%			50	%			70	%	

^{*} The values without a load are shown.

Battery-less Absolute (Step Motor 24 VDC)

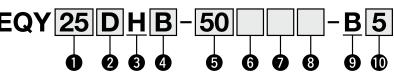
e-Actuator Easy to Operate **Integrated Controller / Rod Type**

EQY□**H** Series EQY16, 25, 32

CE UK CRU'US ROHS

How to Order





1 Size

16 25 32 2 Motor mounting position/Motor cover direction

Motor mounting position: In-line

Symbol	Motor cover direction*1	Size
D	_	25/32/40
D1	Left side	
D2	Right side	16
D3	Top side	10
D4	Bottom side	

*1 This is the direction seen from the connector side.

Motor mounting position: Parallel

	meaning per	
Symbol	Direction	Size
Nil	Top side	
R	Right side	16/25/32/40
L	Left side	

3 Motor type

	· · · · · · · · · · · · · · · · · · ·
н	Battery-less absolute
	(Step motor 24 VDC)

4 Lead [mm]

Symbol	EQY16	EQY25	EQY32
Н	_	20	24
Α	10	12	16
В	5	6	8
С	2.5	3	4

5 Stroke [mm]

30	30
to	to
500	500

* For details, refer to the applicable stroke

6 Motor option

Nil	Without option
В	With lock

Rod end thread

Nil	Rod end female thread
М	Rod end male thread (1 rod end nut is included.)

9 Controller position

B Integrated controlle	er
------------------------	----

Parallel input

	-
5	NPN
6	PNP

8 Mounting*2

		Motor mounting position											
Symbol	Type		Parallel		In-line								
		16	25	32	16	25	32						
Nil	Ends tapped* ³ Body bottom tapped	•	•	•	•	•	•						
L	Foot bracket	•	•	•	_	_	_						
F	Rod flange*3 *6	•	•	•	•	•	•						
G	Head flange*5	•	•	_	_	_	_						
D	Double clevis*4	•	•	•	_	_	_						

- *1 Motor mounting position: For the parallel mounting type, the motor units with the following sizes and strokes protrude from the body end. Check for interference with workpieces before selecting a model.
 - ·EQY16 Without lock: 30 mm stroke, With lock: 30, 50 mm strokes
 - EQY25 Without lock: 30 mm stroke, With lock: 30, 50 mm strokes
 - ·EQY32 Without lock: 30 mm stroke, With lock: 30, 50 mm strokes
- *2 The mounting bracket is shipped together with the product but does not come assembled.
- *3 For the horizontal cantilever mounting of the rod flange or ends tapped types, use the actuator within the following stroke range.
 - ·EQY25: 200 or less ·EQY32: 100 or less
- *4 For the mounting of the double clevis type, use the actuator within the following stroke range.
 - EQY16: 100 or less ·EQY25: 200 or less ·EQY32: 200 or less
- *5 The head flange type is not available for the EQY32.
- *6 For the parallel motor mounting position, the rod flange type is not available for the following sizes and strokes.
 - ·EQY16 Without lock: 30 mm stroke, With lock: 30, 50, 100 mm strokes
 - · EQY25 Without lock: 30 mm stroke, With lock: 30, 50 mm strokes
 - · EQY32 Without lock: 30 mm stroke, With lock: 30, 50 mm strokes

Applicable Stroke Table

Applica	JUIC O	UORC	Iabit	-											
Size		Stroke [mm]													
Size	30	50	100	150	200	250	300	350	400	450	500	Manufacturable stroke range			
16	• • • •							_	_	10 to 300					
25	•	•	•	•	•	•	•	•	•	_	_	15 to 400			
32	•	•	•	•	•	•	•	•	•	•	•	20 to 500			

The power cable and the parallel I/O cable need to be ordered separately. Refer to page 62 for details.

The auto switches should be ordered separately. For details, refer to pages 53 to 56.





Specifications

		Model		E	QY16□I	Н		EQY2	25□H		EQY32□H				
	Stroke [mm]				30 to 300			30 to	400			30 to	500		
	Work load [kg]*	1	Horizontal	17	25	40	8	26	40	70	30	50	90	100	
	work load [kg]		Vertical	3	6	10	2	8	16	30	3	13	26	46	
	Pushing force [N]*2 *3 *4		19 to 38	36 to 74	69 to 141	36 to 76	63 to 122	126 to 238	232 to 452	50 to 118	80 to 189	156 to 370	296 to 707	
		0	Up to 300	15 to 700	8 to 350	4 to 175	30 to 900	18 to 700	9 to 450	5 to 225	30 to 900	24 to 800	12 to 400	6 to 200	
ဟ	Speed [mm/s]	Stroke range	350 to 400	_	_	_	30 to 900	18 to 600	9 to 300	5 to 150	30 to 900	24 to 640	12 to 320	6 to 160	
<u>.</u>		90	450 to 500	_	_	_	1	_	_	_	30 to 900	24 to 640	12 to 320	6 to 160	
gt	Max. accelerate	tion/	Horizontal	10000* ¹											
i iii	deceleration [r	nm/s²]	Vertical	5000*1											
specifications	Pushing speed	l [mm/s²]*5			25			3	5			3	0		
	Positioning rep		mm]		±0.02										
Actuator	Lost motion [n	nm]* ⁶			0.1 or less										
탕	Lead [mm]			10	5	2.5	20	12	6	3	24	16	8	4	
•	Impact/Vibrati	on resistand	e [m/s²]*7						50/20						
	Actuation type	1		Ball screw + Belt (EQY□H), Ball screw (EQY□DH)											
	Guide type			Sliding bushing (Piston rod)											
	Operating tem	perature rar	nge [°C]	5 to 40											
	Operating hum	nidity range	[%RH]					90 or less	(No cond	lensation)					
	Enclosure								IP40						
specifications	Motor size				□28				42			□5	6.4		
ifica	Motor type						Battery	-less abs	olute (Ste	o motor 2	4 VDC)				
sbec	Encoder								y-less ab						
Electric	Power supply							24	VDC ±10	%					
ä	Power [W]*8 *9			Ma	ax. power	82		Max. po	ower 86			Max. po	wer 109		
it	Type*10							Non-n	nagnetizin	g lock					
ock unit	Holding force	29	59	118	47	78	157	294	75	108	216	421			
Loci	Power [W]*9			5 5 5											
- ds	Power supply	voltage [V]						24	VDC ±10	%					

*1 Horizontal: Please use an external guide (friction coefficient: 0.1 or less). The work load shows the maximum value. The actual work load and transfer speed change according to the condition of the external guide.

For the speed, acceleration, and duty ratio according to the work load, check the "Speed-Work Load Graph" in the catalog.

Vertical: If the rod orientation is vertical or radial load is applied to the rod, please use an external guide (friction coefficient: 0.1 or less). The work load represents the maximum value. The actual work load and transfer speed change according to the condition of the external guide.

For the speed, acceleration, and duty ratio according to the work load, check the "Speed-Work Load Graph" in the catalog.

The values shown in () are the max. acceleration/deceleration.

Set the acceleration/deceleration speed to 10000 [mm/s²] or less for the horizontal direction and 5000 [mm/s²] or less for the vertical direction.

- *2 Pushing force accuracy is ±20% (F.S.).
- *3 The pushing force set values for EQY16□H are 25% to 45%, for EQY25□H are 25% to 50%, and for EQY32□H are 30% to 70%. The pushing force values change according to the duty ratio and pushing speed. Check the "Force Conversion Graph" in the catalog.
- *4 The speed and force may change depending on the cable length, load, and mounting conditions. Furthermore, if the cable length exceeds 5 m, then it will decrease by up to 10% for each 5 m. (At 15 m: Reduced by up to 20%)
- *5 The allowable speed for pushing operation. When push conveying a workpiece, operate at the vertical work load or less.
- *6 A reference value for correcting errors in reciprocal operation
- *7 Impact resistance: No malfunction occurred when the actuator was tested with a drop tester in both an axial direction and a perpendicular direction to the lead screw. (The test was performed with the actuator in the initial state.)

Vibration resistance: No malfunction occurred in a test ranging between 45 to 2000 Hz. The test was performed in both an axial direction and a perpendicular direction to the lead screw. (The test was performed with the actuator in the initial state.)

- *8 Indicates the max. power during operation (including the controller). This value can be used for the selection of the power supply.
- *9 For an actuator with lock, add the power for the lock.
- *10 With lock only





Weight

Top/Right/Left Side Parallel Motor

Series		EQY16											
Stroke [mm]	30	50	100	150	200	250	300						
Product weight [kg]	0.75	0.79	0.90	1.04	1.15	1.26	1.37						

Series	EQY25										EQY32									
Stroke [mm]	30 50 100 150 200 250 300 350 400								400	30	50	100	150	200	250	300	350	400	450	500
Product weight [kg]	1.74	1.81	1.98	2.24	2.42	2.59	2.77	2.94	3.12	2.74	2.85	3.14	3.42	3.82	4.11	4.39	4.68	4.97	5.25	5.54

In-line Motor

Series		EQY16D										
Stroke [mm]	30	50	100	150	200	250	300					
Product weight [kg]	0.72	0.76	0.87	1.01	1.12	1.23	1.34					

Series	es EQY25D										EQY32D									
Stroke [mm]	30	50	100	150	200	250	300	350	400	30	50	100	150	200	250	300	350	400	450	500
Product weight [kg]	1.60	1.67	1.84	2.10	2.28	2.45	2.63	2.80	2.98	2.55	2.66	2.95	3.23	3.63	3.92	4.20	4.49	4.78	5.06	5.35

Additional Weight

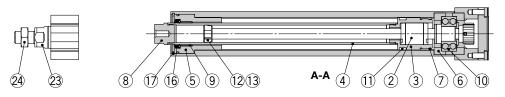
Additional Wei	gnı			[kg]	
	Size	16	25	32	
Lock/Motor cover	0.19	0.33	0.65		
Rod end male	Male thread	0.01	0.03	0.03	
thread	Nut	0.01	0.02	0.02	
Foot bracket (2 sets	including mounting bolt)	0.06	0.08	0.14	
Rod flange (includir	ng mounting bolt)	0.13	0.17	0.20	
Head flange (includ	0.13	0.17	0.20		
Double clevis (including pin,	0.08	0.16	0.22		

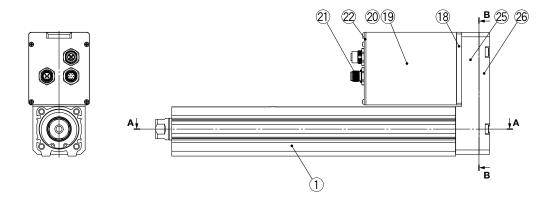


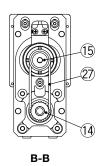
Integrated Controller / Rod Type EQY H Series Battery-less Absolute (Step Motor 24 VDC)

Construction

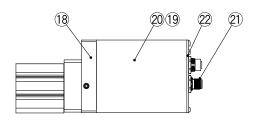
Top/Right/Left side parallel motor







In-line motor



Component Parts

ipoliciit i ai to					
Description	Material	Note			
Body	Aluminum alloy	Anodized			
Ball screw assembly	_				
Piston	Aluminum alloy				
Piston rod	Stainless steel	Hard chrome plating			
Rod cover	Aluminum alloy				
Bearing holder	Aluminum alloy				
Rotation stopper	Synthetic resin				
Socket (Female thread)	Free cutting carbon steel	Nickel plating			
Bushing	Bearing alloy				
Bearing	_				
Magnet	_				
Wear ring holder	Stainless steel	101 mm stroke or more			
Wear ring	Synthetic resin	101 mm stroke or more			
Screw pulley/hub	Aluminum alloy				
Motor pulley/hub	Aluminum alloy				
Seal	NBR				
Retaining ring	Steel for spring				
Motor adapter	Aluminum alloy	Anodized			
Motor	_				
Motor cover	Aluminum alloy	Anodized			
Connector	_				
End cover		Anodized			
Socket (Male thread)	Free cutting	Nickel plating/			
Cocket (iviale tilleau)	carbon steel	Rod end male thread			
Hexagon nut	_	Rod end male thread			
	Description Body Ball screw assembly Piston Piston rod Rod cover Bearing holder Rotation stopper Socket (Female thread) Bushing Bearing Magnet Wear ring holder Wear ring Screw pulley/hub Motor pulley/hub Seal Retaining ring Motor adapter Motor Motor cover Connector End cover Socket (Male thread)	Description Material Body Aluminum alloy Ball screw assembly — Piston Aluminum alloy Piston rod Stainless steel Rod cover Aluminum alloy Bearing holder Aluminum alloy Rotation stopper Synthetic resin Socket (Female thread) Free cutting carbon steel Bushing Bearing alloy Bearing — Magnet — Wear ring holder Stainless steel Wear ring Synthetic resin Screw pulley/hub Aluminum alloy Motor pulley/hub Aluminum alloy Motor pulley/hub Aluminum alloy Seal NBR Retaining ring Steel for spring Motor adapter Aluminum alloy Motor — Motor cover Aluminum alloy Connector — End cover Aluminum alloy Free cutting carbon steel			

Component Parts (Top/Right/Left side parallel only)

	· · · ·		<u> </u>
No.	Description	Material	Note
25	Return box	Aluminum die-casted	Coating
26	Return plate	Aluminum die-casted	Coating
27	Belt	_	

Replacement Parts (Top/Right/Left side parallel only)/Belt

No.	Size	Order no.
	16	LE-D-2-7
27	25	LE-D-19-3
	32	LE-D-19-4

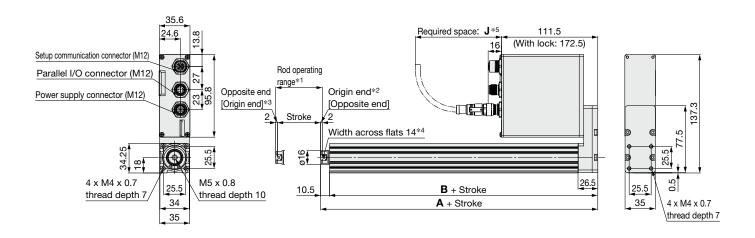
Replacement Parts/Grease Pack

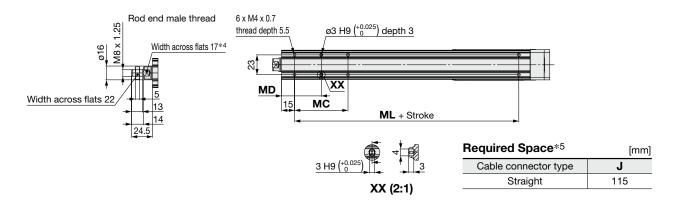
ricpiacement raits/arease rack	
Applied portion	Order no.
Piston rod	GR-S-010 (10 G)
FISIOITTOG	GR-S-020 (20 G)



Dimensions: Top Side Parallel Motor

Grease supply port (For 200 mm stroke or more)





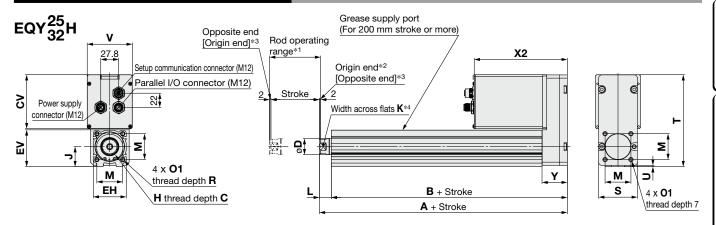
- *1 The range of movement of the rod according to the movement instructions. Make sure that workpieces mounted on the rod do not interfere with other workpieces or the facilities around the rod.
- *2 Indicates the factory default origin position (0 mm)
- *3 [] refers to when the rotation direction reference is changed.
- *4 The direction of the rod end width across flats is different for each single unit, so it is not always the same as the direction in the drawing.
- *5 The amount of space required to connect the various cables and mount the product Provide this amount of space for cable handling.

Dimensions					[mm]
Stroke [mm]	Α	В	MC	MD	ML
30	105	94.5	17	23.5	40
50, 100	103	94.5	32	31	40
150, 200, 250, 300	125	114.5	62	46	60

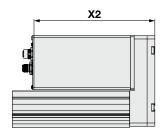


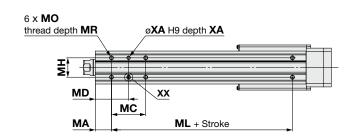
e-Actuator Easy to Operate Integrated Controller / Rod Type \boldsymbol{EQY} Battery-less Absolute (Step Motor 24 VDC)

Dimensions: Top Side Parallel Motor

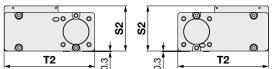


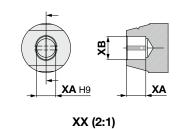
Motor option: With lock





Motor mounting position Left side parallel Right side parallel





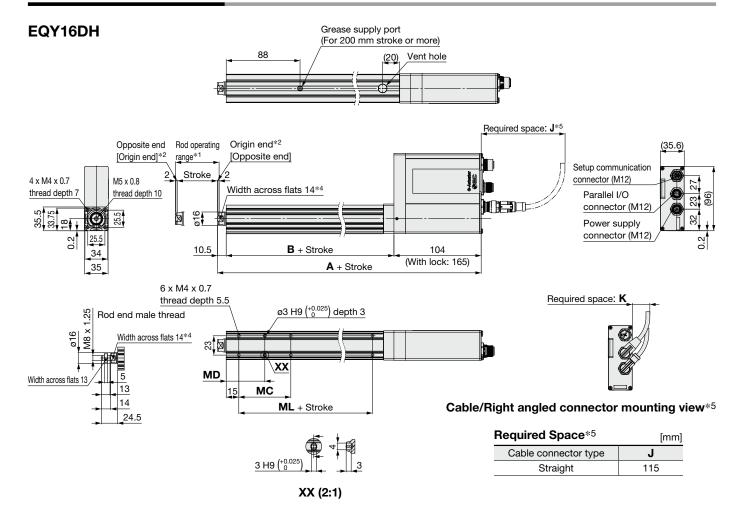
- *1 The range of movement of the rod according to the movement instructions. Make sure that workpieces mounted on the rod do not interfere with other workpieces or the facilities around the rod.
- *2 Indicates the factory default origin position (0 mm)
- *3 [] refers to when the rotation direction reference is changed.
- *4 The direction of rod end width across flats differs depending on the products.

Din	Dimensions [mm															[mm]								
Size	Stroke range [mm]	Α	В	С	D	EH	EV	н	J	K	L	М	01	R	s	S2	Т	T2	U	cv	V	Without lock		Y
25	15 to 100	136.2	121.7	13	20	44	15.5	M8 x 1.25	24	17	14.5	3/1	M5 x 0.8	Ω	16	58.1	115	113.6	1	66.3	57.8	144	184	32.2
23	101 to 400	161.2	146.7	10	20	44	45.5	IVIO X 1.25	24	17	14.5	54	IVIO X U.U	0	40	30.1	113	113.0	'	00.5	37.0	144	104	52.2
32	20 to 100	153.6	135.1	13	25	51	56.5	M8 x 1.25	21	22	18.5	40	M6 x 1	10	60	70.8	142	140.3	2	02.5	69.8	144	189	39.1
32	101 to 500	183.6	165.1	13	25	31	30.5	IVIO X 1.25	31	22	10.5	40	IVIOXI	10	00	70.6	142	140.3		00.0	09.6	144	109	39.1

Boo	Body Bottom Tapped [mm													
Size	Stroke range [mm]	MA	МС	MD	МН	ML	МО	MR	XA	ХВ				
	15 to 39		24	32		50								
	40 to 100		42	41		30								
25	101 to 124	20	42	41	29		M5 x 0.8	6.5	4	5				
	125 to 200		59	49.5		75								
	201 to 400		76	58										
	20 to 39		22	36		50								
	40 to 100		36	43		50								
32	101 to 124	25	30	43	30		M6 x 1	8.5	5	6				
	125 to 200		53	51.5		80								
	201 to 500		70	60										



Dimensions: In-line Motor



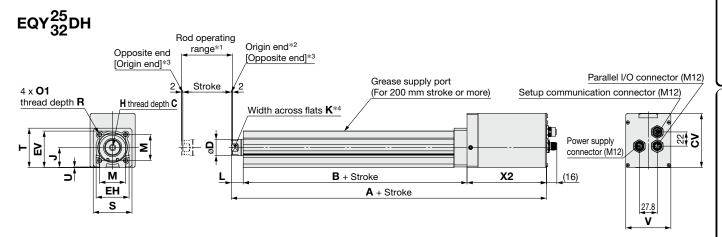
- *1 The range of movement of the rod according to the movement instructions. Make sure that workpieces mounted on the rod do not interfere with other workpieces or the facilities around the rod.
- *2 Indicates the factory default origin position (0 mm)
- *3 [] refers to when the rotation direction reference is changed.
- *4 The direction of the rod end width across flats is different for each single unit, so it is not always the same as the direction in the drawing.
- *5 The amount of space required to connect the various cables and mount the product Provide this amount of space for cable handling.

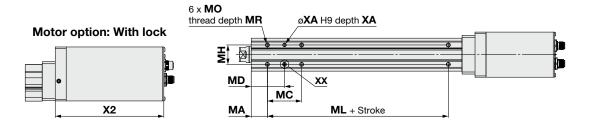
Dimensions						[mm]	
Stroke [mm]	-	4	В	мс	MD	ML	
otioke [iiiii]	Without lock	With lock		1410	1410	IVIL	
30	190	251	76.5	17	23.5	40	
50, 100	190	231	70.5	32	31	40	
150, 200, 250, 300	215	276	100.6	62	46	60	

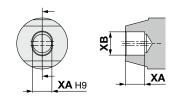


e-Actuator Easy to Operate Integrated Controller / Rod Type \boldsymbol{EQY} Battery-less Absolute (Step Motor 24 VDC)

Dimensions: In-line Motor







XX (2:1)

- *1 The range of movement of the rod according to the movement instructions. Make sure that workpieces mounted on the rod do not interfere with other workpieces or the facilities around the rod.
- *2 Indicates the factory default origin position (0 mm)
- [] refers to when the rotation direction reference is changed.
- *4 The direction of rod end width across flats differs depending on the products.

Dii	me	ns	10	ns

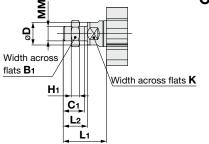
[mm] **X2** Stroke range В С D EH EV Н Κ L 01 R S Т U ٧ CV Size J М Without lock With lock [mm] Without lock With lock 15 to 100 243.4 283.4 102.9 25 13 20 44 45.5 M8 x 1.25 24 17 14.5 34 M5 x 0.8 8 45 46.5 1.5 57.8 126 166 66.6 101 to 400 268.4 308.4 127.9 20 to 100 257.8 302.8 116.3 32 13 25 51 56.5 M8 x 1.25 31 22 18.5 40 M6 x 1 10 60 61 69.8 123 168 83.8 101 to 500 287.8 332.8 146.3

Boo	ly Botton	1 Tappe	ed							[mm]
Size	Stroke range [mm]	MA	МС	MD	МН	ML	МО	MR	XA	ХВ
	15 to 39		24	32		50				
	40 to 100		42	41		50				
25	101 to 124	20	42	41	29		M5 x 0.8	6.5	4	5
	125 to 200		59	49.5		75				
	201 to 400		76	58	1					
	20 to 39		22	36		50				
	40 to 100		36	43		50				
32	101 to 124	25	30	43	30		M6 x 1	8.5	5	6
	125 to 200		53	51.5		80				
	201 to 500		70	70 60						



Dimensions

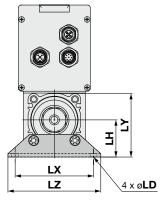


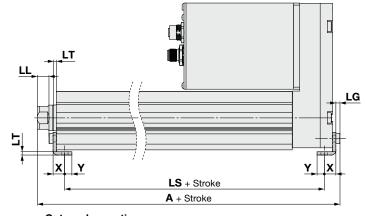


End I	viale	Ihr	ead					[mm]
Size	B ₁	C ₁	ø D	Нı	K	Lı	L ₂	ММ
16	13	12	12 16 5 14 24.5		24.5	14	M8 x 1.25	
25	22	20.5	20	8	17	38	23.5	M14 x 1.5
32	22	20.5	25	8	22	42	23.5	M14 x 1.5

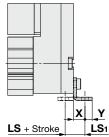
- The L₁ measurement is when the unit is in the original position. At this position, 2 mm at the end.
- * Refer to the Web Catalog for details on the rod end nut and mounting bracket.
- * Refer to the specific product precautions ("Handling") in the **Web Catalog** when mounting end brackets such as knuckle joint or workpieces.







Outward mounting



Included parts

- · Foot bracket
- · Body mounting bolt

Foot Bracket

1 001	Diacket													[mm]
Size	Stroke range [mm]	A	LS	LS ₁	LL	LD	LG	LH	LT	LX	LY	LZ	Х	Y
16	30 to 100	106.5	77.1	16.1	5.4	6.6	2.8	24	2.3	48	40.3	62	9.2	5.8
10	101 to 300	126.5	97.1	10.1	3.4	0.0	2.0	24	2.0	40	40.3	02	9.2	5.6
25	30 to 100	142.3	104.5	19.8	8.4	6.6	3.5	30	2.6	57	51.5	71	11.2	5.8
25	101 to 400	167.3	129.5	19.0	8.4	0.0	3.5	30	2.0	37	51.5	'	11.2	5.8
20	30 to 100	160.8	119.1	19.2	11.3	6.6	4	36	3.2	76	61.5	90	11.2	7
32 ⊢	101 to 500	190.8	149.1	19.2	11.3	0.6	4	36	3.2	70	01.5	90	11.2	

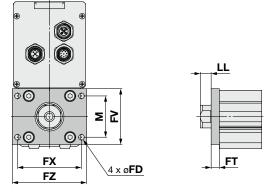
Material: Carbon steel (Chromating)

- st The A measurement is when the unit is in the original position. At this position, 2 mm at the end.
- * When the motor mounting is the right or left side parallel type, the head side foot bracket should be mounted outward. 51

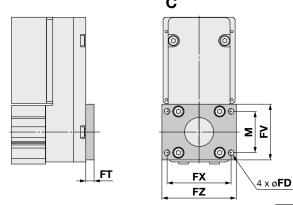
e-Actuator Easy to Operate Integrated Controller / Rod Type **EQY**

Dimensions





H Head flange: EQY 16 H A -□□□G



* The head flange type is not available for the EQY32.

Included parts

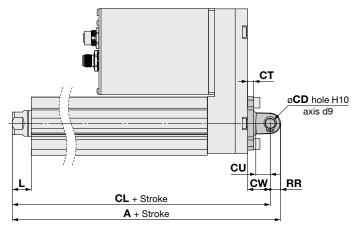
- ·Flange
- · Body mounting bolt

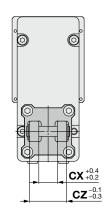
Rod/Head Flange

Rod/Head Flange									
Size	FD	FT	FV	FX	FZ	LL	M		
16	6.6	8	39	48	60	2.5			
25	5.5	8	48	56	65	6.5	34		
32	5.5	8	54	62	72	10.5	40		

Material: Carbon steel (Nickel plating)

Double clevis: EQY 25H A 32 C





Included parts

- · Double clevis
- · Body mounting bolt
- · Clevis pin
- · Retaining ring

For the models and dimensions of the mounting bracket and simple joint bracket, refer to the Web Catalog for the LEY series.

* Refer to the Web Catalog for details on the rod end nut and mounting bracket.

Do	Double Clevis [mr									[mm]		
Size	Stroke range [mm]	Α	CL	СВ	CD	СТ	CU	cw	сх	CZ	L	RR
16	30 to 100	128.4	119.4	20	8	5	12	18	8	16	10.5	9
25	30 to 100	166.2	156.2		10	5	14	20	18	36	14.5	10
25	101 to 200	191.2	181.2		10	٥	14	20	10	30	14.5	10
32	30 to 100	185.6	175.6		10	6	14	22	18	36	18.5	10
32	101 to 200	215.6	205.6	_	10	0	14	22	10	30	18.5	10

Material: Cast iron (Coating)

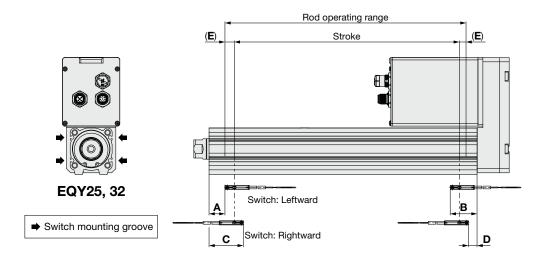
* The A and CL measurements are when the unit is in the original position. At this position, 2 mm at the end.



Rod Type/EQY TH Series Auto Switch Mounting

Auto Switch Proper Mounting Position

Applicable auto switch: D-M9 \square (V), D-M9 \square E(V), D-M9 \square W(V), D-M9 \square A(V)

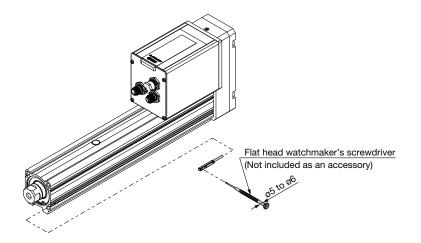


[mm]

			Auto swite	ch position		Return to origin	Operating range	
Size	Stroke range	Leftward	mounting	Rightward	l mounting	distance	Operating range	
		Α	В	С	D	E	_	
16	30 to 100	21.5	46.5	33.5	34.5	(2)	2.9	
10	105 to 300	41.5	40.5	53.5			2.9	
25	30 to 100	27	62.5	39	50.5	(2)	4.2	
25	105 to 400	52		64			4.2	
32	30 to 100	30.5	65.5	42.5	53.5	(2)	4.9	
32	105 to 500	60.5	05.5	72.5				

- * The values in the table above are to be used as a reference when mounting auto switches for stroke end detection. Adjust the auto switch after confirming the operating conditions in the actual setting.
- * An auto switch cannot be mounted on the same side as a motor.
- * Since the operating range is provided as a guideline including hysteresis, it cannot be guaranteed (assuming approx. ±30% dispersion). It may change substantially depending on the ambient environment.

Auto Switch Mounting



Tightening Torque for Auto Switch Mounting Screw

* When tightening the auto switch mounting screw (included with the auto switch), use a watchmaker's screwdriver with a handle diameter of 5 to 6 mm.

Solid State Auto Switch Direct Mounting Type D-M9N(V)/D-M9P(V)/D-M9B(V)



Grommet

- 2-wire load current is reduced (2.5 to 40 mA).
- Using flexible cable as standard spec.



∆ Caution

Precautions

Fix the auto switch with the existing screw installed on the auto switch body. The auto switch may be damaged if a screw other than the one supplied is used.

Auto Switch Specifications

Refer to the SMC website for details on products that are compliant with international standards.

PLC: Programmable Logic Controller

D-M9 □, D-M9	□V (With	□V (With indicator light)					
Auto switch model	D-M9N	D-M9NV	D-M9P	D-M9PV	D-M9B	D-M9BV	
Electrical entry direction	In-line	Perpendicular	In-line	Perpendicular	In-line	Perpendicular	
Wiring type		3-w	/ire		2-v	wire	
Output type	NPN PNP			-	_		
Applicable load	IC circuit, Relay, PLC			24 VDC relay, PLC			
Power supply voltage	5, 12, 24 VDC (4.5 to 28 V)			_			
Current consumption	10 mA or less			_			
Load voltage	28 VDC	or less	-	_	24 VDC (10 to 28 VDC)		
Load current		40 mA	or less		2.5 to 40 mA		
Internal voltage drop	0.8 V or I	ess at 10 mA	(2 V or less	at 40 mA)	4 V o	or less	
Leakage current	100 μA or less at 24 VDC				0.8 mA	or less	
Indicator light		Red L	ED illuminate	s when turne	d ON.		
Standard			CE/UKC/	A marking			

Oilproof Flexible Heavy-duty Lead Wire Specifications

Auto switch model		D-M9N(V)	D-M9P(V)	D-M9B(V)		
Sheath	Outside diameter [mm]		ø2.6			
Insulator	Number of cores	3 cores (Brow	n/Blue/Black)	2 cores (Brown/Blue)		
Outside diameter [mm]		ø0.88				
Conductor	Effective area [mm²]	m²] 0.15				
Conductor	Strand diameter [mm]	nm]				
Min. bending radius [mm] (Reference values)		17				

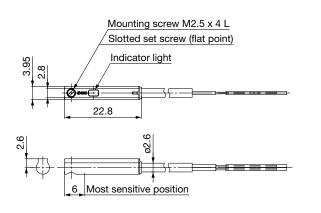
- * Refer to the Web Catalog for solid state auto switch common specifications.
- * Refer to the **Web Catalog** for lead wire lengths.

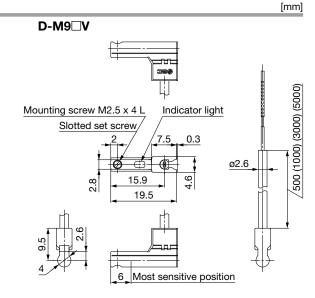
Weight

Auto swit	tch model	D-M9N(V)	D-M9P(V)	D-M9B(V)
	0.5 m (Nil)	8		7
Lead wire length	1 m (M)	1	13	
Lead wire length	3 m (L)	4	1	38
	5 m (Z)	6	63	

Dimensions

D-M9□





Normally Closed Solid State Auto Switch Direct Mounting Type D-M9NE(V)/D-M9PE(V)/D-M9BE(V)



[g]

Grommet

- Output signal turns on when no magnetic force is detected.
- Can be used for the actuator adopted by the solid state auto switch D-M9 series (excluding special order products)



∆Caution

Precautions

Fix the auto switch with the existing screw installed on the auto switch body. The auto switch may be damaged if a screw other than the one supplied is used.

Auto Switch Specifications

Refer to the SMC website for details on products that are compliant with international standards.

PLC: Programmable Logic Controller

D-M9□E, D-N	D-M9□E, D-M9□EV (With indicator light)							
Auto switch model	D-M9NE	D-M9NEV	D-M9PE	D-M9PEV	D-M9BE	D-M9BEV		
Electrical entry direction	In-line	Perpendicular	In-line	Perpendicular	In-line	Perpendicular		
Wiring type		3-v	/ire		2-v	vire		
Output type	N	NPN PNP			-	-		
Applicable load	IC circuit, Relay, PLC			24 VDC relay, PLC				
Power supply voltage	5, 12, 24 VDC (4.5 to 28 V)			_				
Current consumption		10 mA	or less		_			
Load voltage	28 VDC	or less	-	-	24 VDC (10 to 28 VDC)			
Load current		40 mA	or less		2.5 to 40 mA			
Internal voltage drop	0.8 V or I	ess at 10 mA	(2 V or less	at 40 mA)	4 V or less			
Leakage current		100 μA or less at 24 VDC			0.8 mA or less			
Indicator light		Red LED illuminates when turned ON.						
Standard			CE/UKCA marking					

Oilproof Flexible Heavy-duty Lead Wire Specifications

Auto switch model		D-M9NE(V)	D-M9PE(V)	D-M9BE(V)		
Sheath	Outside diameter [mm]					
Insulator	Number of cores	3 cores (Brow	n/Blue/Black)	2 cores (Brown/Blue)		
Ilisulator	Outside diameter [mm]		ø0.88			
Conductor	Effective area [mm²]		0.15			
Conductor	Strand diameter [mm]					
Min. bending radius [mm] (Reference values)			17			

- * Refer to the Web Catalog for solid state auto switch common specifications.
- * Refer to the Web Catalog for lead wire lengths.

Weight

Auto swit	ch model	D-M9NE(V)	D-M9PE(V)	D-M9BE(V)		
	0.5 m (Nil)	8		8 7		7
Lead wire length	1 m (M)*1	1	13			
Lead wire length	3 m (L)	4	1	38		
	5 m (Z)*1	6	63			

^{*1} The 1 m and 5 m options are produced upon receipt of order.

Dimensions [mm]

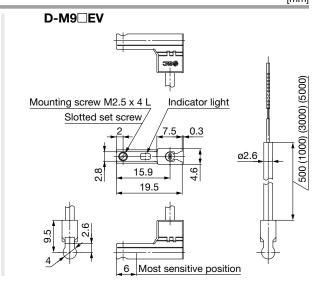
Mounting screw M2.5 x 4 L

Slotted set screw (flat point)

Indicator light

22.8

Most sensitive position



[g]

2-Color Indicator Solid State Auto Switch Direct Mounting Type D-M9NW(V)/D-M9PW(V)/D-M9BW(V)



Grommet

- 2-wire load current is reduced (2.5 to 40 mA).
- Using flexible cable as standard spec.
- The proper operating range can be determined by the color of the light. (Red → Green ← Red)



D-M9□W

Precautions

Fix the auto switch with the existing screw installed on the auto switch body. The auto switch may be damaged if a screw other than the one supplied is used.

Auto Switch Specifications

Refer to the SMC website for details on products that are compliant with international standards.

PLC: Programmable Logic Controller

D-M9□W, D-N	D-M9\(\text{W}\), D-M9\(\text{W}\) (With indicator light)					
Auto switch model	D-M9NW	D-M9NWV	D-M9PW	D-M9PWV	D-M9BW	D-M9BWV
Electrical entry direction	In-line	Perpendicular	In-line	Perpendicular	In-line	Perpendicular
Wiring type		3-v	vire		2-v	vire
Output type	NPN PNP			-	_	
Applicable load	IC circuit, Relay, PLC			24 VDC relay, PLC		
Power supply voltage	5, 12, 24 VDC (4.5 to 28 V)			_		
Current consumption	10 mA or less			_		
Load voltage	28 VDC	or less	-	_	24 VDC (10 to 28 VDC)	
Load current		40 mA	or less		2.5 to 40 mA	
Internal voltage drop	0.8 V or l	ess at 10 mA	(2 V or less	at 40 mA)	4 V o	r less
Leakage current		100 μA or les	ss at 24 VDC		0.8 mA	or less
Indicator light	Operating range Red LED illuminates.					
indicator light	Proper operating range Green LED illuminates.					
Standard			CE/UKC/	A marking		

Oilproof Flexible Heavy-duty Lead Wire Specifications

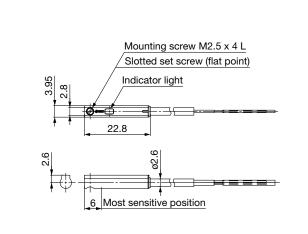
Auto swi	Auto switch model		D-M9PW(V)	D-M9BW(V)				
Sheath	Outside diameter [mm]							
Insulator	Number of cores	cores 3 cores (Brown/Blue/Black) 2 cores (Brown		2 cores (Brown/Blue)				
irisulator	Outside diameter [mm]	ø0.88						
Conductor	Effective area [mm²]		0.15					
Conductor	Strand diameter [mm]		ø0.05					
Min. bending radius [mm] (Reference values)			17					

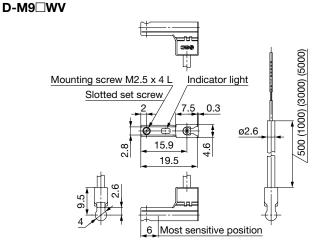
- * Refer to the **Web Catalog** for solid state auto switch common specifications.
- * Refer to the Web Catalog for lead wire lengths.

Weight

Auto switch model		D-M9NW(V)	D-M9PW(V)	D-M9BW(V)
	0.5 m (Nil)	8		7
Lead wire length	1 m (M)	1	13	
Lead wire length	3 m (L)	41		38
	5 m (Z)	6	63	

Dimensions [mm]







Rod Type/EQY H Series Integrated Controller Electric Actuator Specific Product Precautions 1

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For electric actuator and auto switch precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Design / Selection

<u> Marning</u>

1. Do not apply a load in excess of the specification limits.

Select a suitable actuator by work load and allowable lateral load on the rod end. If a load in excess of the specification limits is applied to the piston rod, the generation of play in the piston rod sliding parts, reduced accuracy, etc., may occur and adversely affect the operation and service life of the product.

2. Do not use the product in applications where excessive external force or impact force is applied to it.

Failure to do so may result in a malfunction.

Handling

∧ Caution

1. OUT signal

1) Positioning operation

When the product comes within the set range of the parameter [OUT signal output width], the OUT signal will turn ON. Initial value: Set to [0.50] or higher.

2) Pushing operation

When the effective force reaches the set [Pushing force], the OUT0 and OUT1 outputs corresponding to the commanded operation data turn ON to complete the pushing operation.

<Set Values for Vertical Upward Transfer Pushing Operations>

For vertical loads (upward), set the pushing force to the max. value shown below and operate at the work load or less.

Model	E	QY1	6		EQ'	Y25			EQ'	Y32	
Lead	Α	В	С	Н	Α	В	С	Н	Α	В	С
Work load [kg]	1	1.5	3	1	2.5	5	10	2	4.5	9	18
Pushing force		45%			50	%			70	%	

Handling

⚠ Caution

2. To conduct a pushing operation, be sure to set the product to [Pushing operation].

Also, refrain from bumping the workpiece during a positioning operation or when in the range of the positioning operation. Failure to do so may result in a malfunction.

- 3. The driving speed at the time of pushing operation is fixed.
- The actual speed of this actuator is affected by the load.

Check the model selection section of the catalog.

5. Do not apply a load, impact, or resistance in addition to the transferred load during return to origin.

Additional force will cause the displacement of the origin position since it is based on the detected motor torque.

6. Do not scratch or dent the sliding parts of the piston rod by bumping them or placing objects on them.

The piston rod and guide rod are manufactured to precise tolerances, so even a slight deformation may result in a malfunction.

7. When an external guide is used, connect it in such a way that no impact or load is applied to it.

Use a freely moving connector (such as a floating joint).

8. Do not operate by fixing the piston rod and moving the actuator body.

Excessive load will be applied to the piston rod, resulting in damage to the actuator and a reduced service life of the product.

9. When an actuator is operated with one end fixed and the other free (ends tapped or flange), a bending moment may act on the actuator due to vibration generated at the stroke end, which can damage the actuator. In such cases, install a mounting bracket to suppress the vibration of the actuator body or reduce the speed so that the actuator does not vibrate at the stroke end.

Also, use a mounting bracket when moving the actuator body or when a long stroke actuator is mounted horizontally and fixed at one end.





Rod Type/EQY H Series Integrated Controller Electric Actuator Specific Product Precautions 2

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For electric actuator and auto switch precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Handling

⚠ Caution

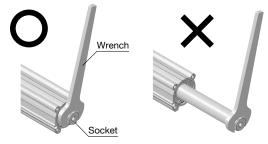
 Avoid using the electric actuator in such a way that rotational torque would be applied to the piston rod.

Failure to do so may result in the deformation of the nonrotating guide, abnormal auto switch responses, play in the internal guide, or an increase in the sliding resistance.

Refer to the table below for the approximate values of the allowable range of rotational torque.

Allowable rotational torque	EQY16	EQY25	EQY32
[N·m] or less	0.8	1.1	1.4

When screwing a bracket or nut into the piston rod end, hold the flats of the end of the "socket" with a wrench (the piston rod should be fully retracted). Do not apply tightening torque to the non-rotating mechanism.



11. When mounting a bolt, workpiece, or attachment, hold the flats of the piston rod end with a wrench so that the piston rod does not rotate. The bolt should be tightened within the specified torque range.

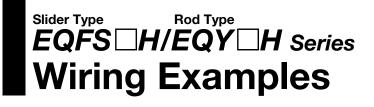
Failure to do so may result in abnormal auto switch responses, play in the internal guide, or an increase in the sliding resistance.

EQFS H/EQY H Series C-Actuator Electric Specifications

Compatible motor	'	Step motor 24 VDC	
Power supply		24 VDC ±10%	
Compatible encoder	•	Battery-less absolute	
D	Number of inputs	3 inputs (Non-insulated)	
specifications	Input voltage	24 VDC ±10%	
	Input current	5 mA/circuit	
Number of outputs		4 outputs (Non-insulated)	
Parallel output specifications Load voltage		24 VDC ±10%	
Specifications	Max. load current	40 mA/point	
LED		PWR (Green), ALM (Red), OVL (Orange)	

The initial setting of the e-Actuator at the time of shipment from the factory is the closed center mode.

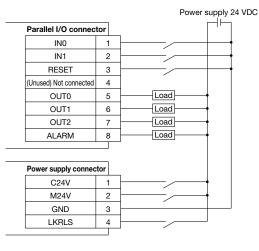
To switch the setting to single or double solenoid mode, switch the mode by using the e-Actuator setup software.



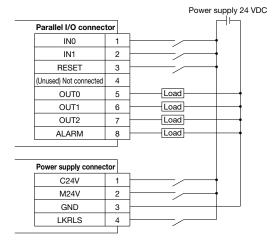
- * The wiring examples are shown below. Refer to the EQFS/EQY operation manual for details.
- * Use the I/O cable (JX-CI□-E-□-S) for connecting a PLC with the parallel I/O connector.
- * Wiring depends on the parallel input/output type (NPN or PNP).
- * The parallel I/O is of non-insulated specification.

The ground connection of the connected PLC and other equipment uses a common GND with the GND of the power supply connector.

Wiring diagram (NPN)



Wiring diagram (PNP)



Input Signal

Name	Details	
IN0*1	Movement signal for origin end	
IN1*1	Movement signal for opposite end	
RESET	Reset alarms	

*1 In single solenoid mode, turning ON of IN1 input gives an opposite end operation instruction, turning OFF of IN1 input gives an origin end operation instruction, and IN0 is not used.

Output Signal

Name	Details
OUT0	Origin end position detection
OUT1	Opposite end position detection
OUT2	Midpoint position detection
*ALARM*1	OFF when alarm is generated

- *1 Signal of negative-logic circuit
- Check the catalog and operation manual of each actuator model which is capable of performing pushing operations.

The "Specifications" table for models which are capable of performing pushing operations includes an item for the pushing force.

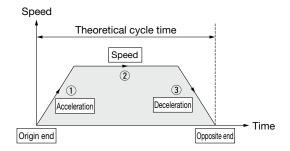
Fod Type EQFS H/EQY H Series Operation Data Setting

* For details of the setting of operation data, refer to the e-Actuator Setup Software Operation Manual.

Operation data setting for positioning

In this setting, the actuator moves toward and stops at the target position.

The following diagram shows the setting items and operation. The setting items and set values for this operation are stated below.



* The items circled in □ are setting items.

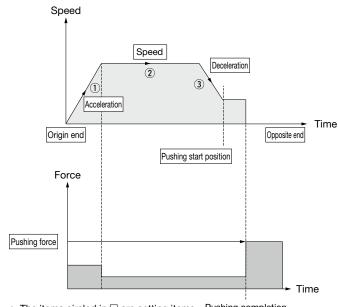
Operation data setting for pushing

The actuator moves toward the target position, and when it reaches that position, it starts pushing with the set force or less. The following diagram shows the setting items and operation.

The setting items and set values for this operation are stated below.

 Check the catalog and operation manual of each actuator model which is capable of performing pushing operations.

The "Specifications" table for models which are capable of performing pushing operations includes an item for the pushing force.



 $\ast\,$ The items circled in \square are setting items. Pushing completion

- © Explanation of modes
- · Double solenoid mode: it is possible to make operation commands to the origin end and opposite end by means of two input signals as though a double solenoid valve is used.
- · Single solenoid mode: it is possible to make operation commands to the origin end and opposite end by means of a single input signal as though a single solenoid valve is used.
- · Closed center mode: it is possible to make operation commands to the origin end, opposite end, and intermediate point by means of two input signals as though a closed center valve is used.

Operation Data (Positioning)

- p	. (
Item	Details
Speed	Transfer speed to the target position
Acceleration	Item which defines how rapidly the actuator reaches the speed set. The higher the set value, the faster it reaches the speed set.
Deceleration	Item which defines how rapidly the actuator comes to stop. The higher the set value, the quicker it stops.
Origin end	Target position of the origin end of the actuator
Opposite end	Target position of the opposite end of the actuator

Operation Data (Pushing)

Item	Details
Speed	Transfer speed to the target position
Acceleration	Item which defines how rapidly the actuator reaches the speed set. The higher the set value, the faster it reaches the speed set.
Deceleration	Item which defines how rapidly the actuator comes to stop. The higher the set value, the quicker it stops.
Pushing force	Pushing force ratio is defined. The setting range differs depending on the electric actuator type. Refer to the operation manual for the electric actuator.
Origin end	Target position of the origin end of the actuator
Opposite end	Target position of the opposite end of the actuator
Pushing start position	Specifies the position at which the pushing operation starts

^{*} Check the catalog and operation manual of each actuator model which is capable of performing pushing operations.

The "Specifications" table for models which are capable of performing pushing operations includes an item for the pushing force.

Slider Type Rod Type EQFS H/EQY H Series Options

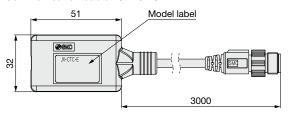
■ Communication cable for controller setting

Controller setting kit JX-CT-E

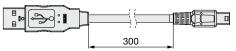
A set which includes a communication cable (JX-CTC-E) and a USB cable (LEC-W2-U)

It is possible to individually purchase the communication cable and USB cable.

Communication cable JX-CTC-E



USB cable LEC-W2-U



<Controller setting software/USB driver>

- · Controller setting software
- · USB driver (For JXC-CT□-E)

Download from SMC's website:

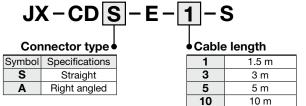
https://www.smcworld.com

Hardware Requirements

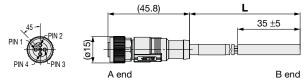
os	Windows®10 (64 bit), Windows®11 (64 bit)
Communication interface	USB 2.0 port
Display	1366 x 768 or more

* Windows®10 and Windows®11 are registered trademarks of Microsoft Corporation in the United States.

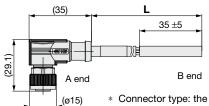
■ Power supply cable



Connector type: Straight

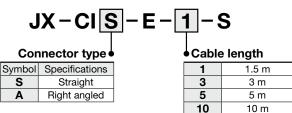


Connector type: Right angled

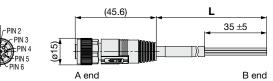


 Connector type: the right angled type cannot be used for the parallel mounting type.

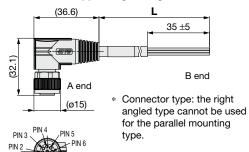
■ Parallel I/O cable



Connector type: Straight



● Connector type: Right angled



Pin no.	Wire color	Signal
1	White	IN0
2	Brown	IN1
3	Green	RESET
4	Yellow	_
5	Gray	OUT0
6	Pink	OUT1
7	Blue	OUT2
8	Red	ALARM

Part no.	Weight [g]
JX-CIS-E-1-S	88
JX-CIS-E-3-S	164
JX-CIS-E-5-S	265
JX-CIS-E-10-S	517
JX-CIA-E-1-S	88
JX-CIA-E-3-S	164
JX-CIA-E-5-S	265
JX-CIA-E-10-S	517

Pin no.	Wire color	Signal
1	Brown	C24V
2	White	M24V
3	Blue	0V
4	Black	LK RLS

Part no.	Weight [g]
JX-CDS-E-1-S	68
JX-CDS-E-3-S	125
JX-CDS-E-5-S	200
JX-CDS-E-10-S	387
JX-CDA-E-1-S	68
JX-CDA-E-3-S	125
JX-CDA-E-5-S	200
JX-CDA-E-10-S	387



EQFS H/EQY H Series Battery-less Absolute Encoder Type Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For electric actuator precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

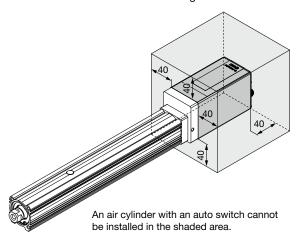
Handling

⚠ Caution

In environments where strong magnetic fields are present, use may be limited.

A magnetic sensor is used in the encoder. Therefore, if the actuator motor is used in an environment where strong magnetic fields are present, malfunction or failure may occur. Do not expose the actuator motor to magnetic fields with a magnetic flux density of 13 mT or more.

When installing an electric actuator and an air cylinder with an auto switch (ex. CDQ2 series) or multiple electric actuators side by side, maintain a space of 40 mm or more around the motor. Refer to the construction drawing of the actuator motor.

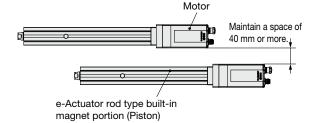


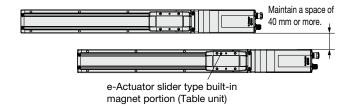
When lining up actuators

For actuators with a built-in auto switch magnet, maintain a space of 40 mm or more between the motors and the position where the magnet passes.

X

Do not allow the motors to be in close proximity to the position where the magnet passes.





⚠ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

⚠ Danger: Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

⚠ Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

⚠ Caution: Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

*1) ISO 4414: Pneumatic fluid power - General rules and safety requirements for systems and their components ISO 4413: Hydraulic fluid power - General rules and safety requirements for systems and their components IEC 60204-1: Safety of machinery - Electrical equipment of machines - Part 1: General requirements ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1:Robots

⚠Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Our products cannot be used beyond their specifications. Our products are not developed, designed, and manufactured to be used under the following conditions or environments. Use under such conditions or environments is not covered.
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogs and operation manuals.
 - 3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.

⚠ Caution

We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing industries.

Use in non-manufacturing industries is not covered.

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act.

The new Measurement Act prohibits use of any unit other than SI units in

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
 - *2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

- Edition B * EQFS16H and EQY16H have been added.
 - * Errors in text have been corrected.
 - * The number of pages has been increased from 60 to 68.

↑ Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.

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