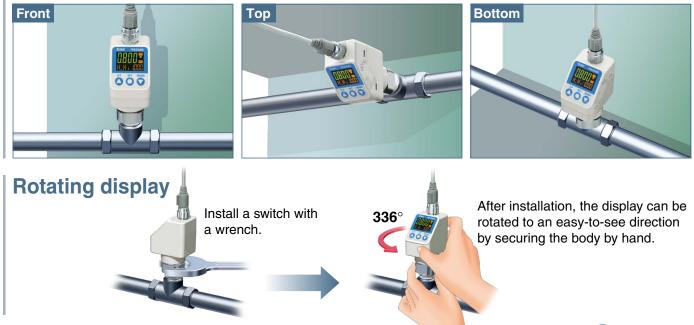
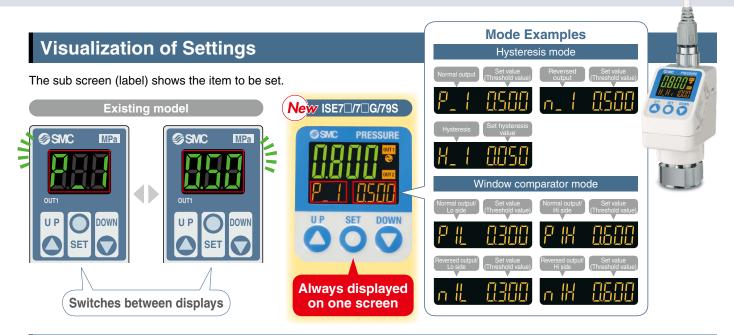
3-Screen Display **High-Precision Digital Pressure Switch O**IO-Link An analog voltage output specification has been added to the ISE77G/78G series. New Made to Order p. 17-1 ISE71 ISE71 Air The ISE78G is not /Pa/ MPa in compliance with UL standards. ISE75G RoHS MPa ISE77G General **IP67** fluids MPa ISE79S ISE78G Blue MPa For General fluids Gray It is possible to change the settings while checking the measured value. Main screen Measured value (Current pressure value) Sub screen Label (Display item), Set value (Threshold value) Visualization of Settings Set value (Threshold value) Hysteresis value Peak value Bottom value

Angled display Good visibility from various mounting positions



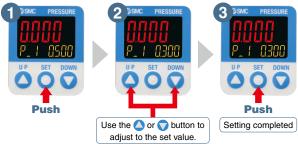






Simple 3-Step Setting

When the SET button is pressed and the set value (P_{-1}) is being displayed, the set value (threshold value) can be set. When the SET button is pressed and the hysteresis value (H_1) is being displayed, the hysteresis value can be set.



And with a snap shot function for set value reading. Pressing the and buttons simultaneously for at least 1 s will make the set value (threshold value) the same as the current pressure value. Snap shot function Snap shot function function Snap shot function Sn

NPN/PNP Switch Function

Both NPN and PNP are available. The number of stock items can be reduced.

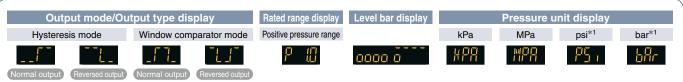


Other Sub Screen Display

The peak value, bottom value, or both values can be displayed on one screen!

* Peak and bottom values are maintained even if the power supply is cut.





*1 "psi" and "bar" can be selected when the unit selection function is available.
 * A combination of the displays shown above and the set values can be displayed on the 2 sub screens.



.

Convenient Functions

Security code

The key-lock function keeps unauthorized persons from tampering with the settings.

Power saving mode Power consumption is reduced by turning OFF the monitor. (Reduce power consumption by approx. 60%.)

Resolution switch function Reduces monitor flickering PRES Π 1/1000 1/100

(Only the displayed values are changed; the accuracy remains the same.)

Applied pressure error

When the applied pressure exceeds the rated pressure, the pressure application is counted as an applied pressure error (the max. number of applied pressure errors is 1000 counts).

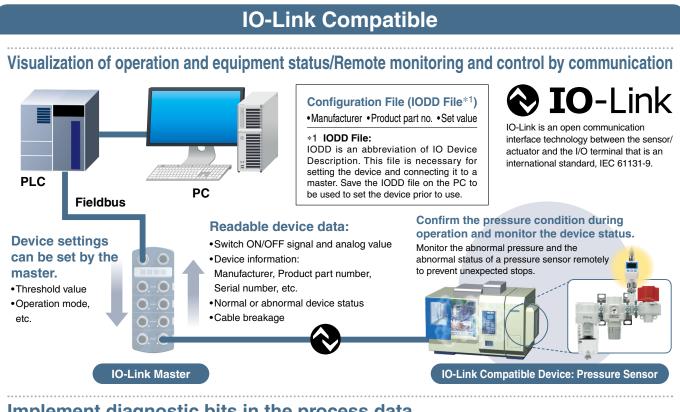


pressure errors

3 Setting Modes Select the setting mode that best	3-Step Setting Mode	Simple Setting Mode	Function Selection Mode
	imple	Settings	Higher
	 Threshold value setting or Hysteresis value setting 	 Threshold value setting Hysteresis value setting Delay time selection 	 Output mode selection Normal or reversed output selection Threshold value setting Hysteresis value setting Delay time selection Display color selection
1 Mode selection	Press the O button once.	Press the O button for between 1 and 3 s.	Press the O button for between 3 and 5 s.
Output mode selection Select from • Hysteresis mode • Window comparator mode • Error output • Output OFF			OSMC PRESSURE
3 Normal or reversed output selection Select from • Normal output • Reversed output			
 4 Set value (Threshold value) setting • Adjust the numerical value. 		P_ 1 0500	P_1 QSDD
5 Hysteresis value setting • Adjust the numerical value.		PRESSURE R_1 0050	PRESSURE F F H_ 1 COSO
Delay time selection Variable from 0 to 60 s/0.01 s increments		OSMC PRESSURE	OSMC PRESSURE
Display color selection Select from • ON 📾 /OFF 😒 • ON 🐯 /OFF 📾 • Normally 🔯 /Normally 📾			CSMC PRESSURE
	Setting Completed	Setting Completed	Setting Completed

* The chart above shows OUT1 operations. The Function Selection Mode for OUT2 is set using "F2." "2" will be displayed instead of "1" in the illustration above. (Example) P_1 → P_2 **SMC**

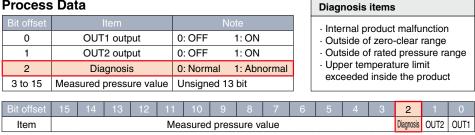
3-Screen Display High-Precision Digital Pressure Switch ISE7/7/0/798 Series



Implement diagnostic bits in the process data.

The diagnostic bit in the cyclic process data makes it easy to find problems with the equipment. It is possible to find problems with the equipment in real time using the cyclic (periodic) data and to monitor such problems in detail with the noncyclic (aperiodic) data.

Process Data

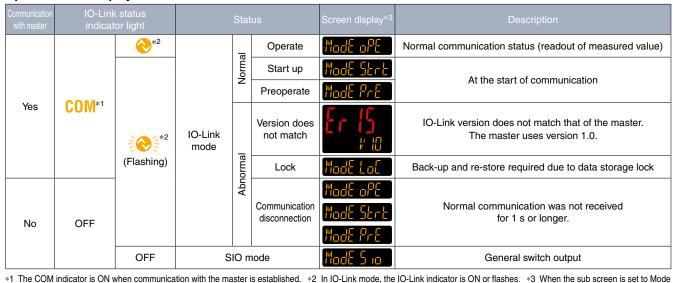


Operate mode

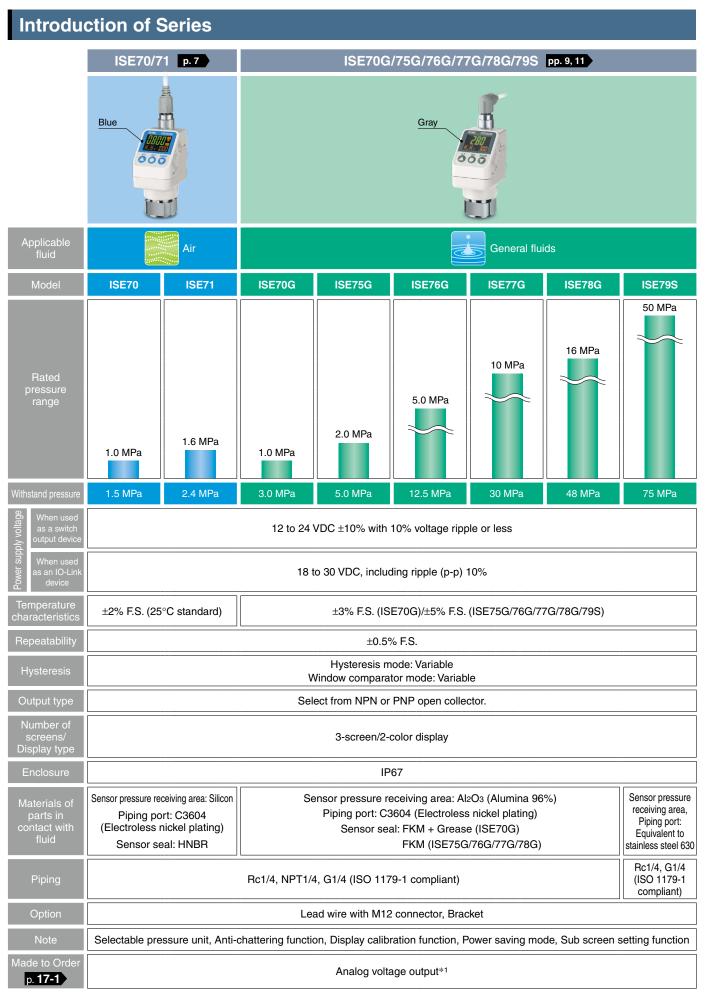
Display function

Displays the output communication status and indicates the presence of communication data

Operation and Display







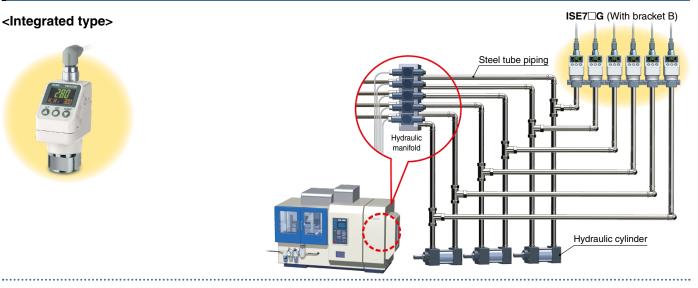
*1 ISE77G/78G only

SMC

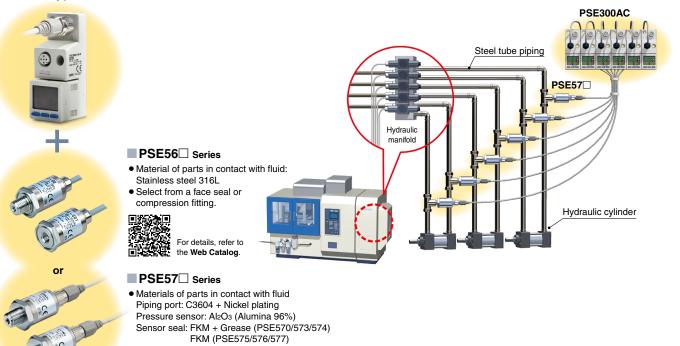
Select either the integrated type or the remote type according to the application.

<Integrated type>





<Remote type>





Application Examples

For High pressure For the high-pressure main spindle drill pressure control



For the liquid coolant pressure control



For the PET bottle molding machine pressure control



SMC

CONTENTS

3-Screen Display High-Precision Digital Pressure Switch *ISE7* /7 *G*/79*S Series*



3-Screen Display High-Precision Digital Pre	ssure Switch: For Air
ISE70/71 Series	
How to Order	p. 7
Options/Part Nos.	p. 7
Specifications	p. 8
3-Screen Display High-Precision Digital Pre ISE70G/75G/76G/77G/78G Series	ssure Switch: For General Fluids
How to Order	p. 9
Options/Part Nos.	p. 9
Specifications	р. 10
3-Screen Display High-Precision Digital Pre	ssure Switch: For General Fluids
ISE79S Series	
How to Order	p. 11
Options/Part Nos.	p. 11
Specifications	p. 12
Set Pressure Range and Rated Pressure Rang	je p. 13
Internal Circuits and Wiring Examples	p. 13
Dimensions	p. 14
Function Details	p. 15
Made to Order	p. 17-1



Safety Instructions ------ Back cover



Unit specification

Description
Units selection function*1
SI units only*2

*1 Under the New Measurement Act, switches with the units selection function are no longer allowed for use in Japan.

*2 Fixed units: MPa, kPa

Options/Part Nos.

When only optional parts are required, order with the part numbers listed below.							
Descriptio	on	Part no.	Note				
Bracket A		ZS-50-A	Interchangeable with ISE70 With 2 mounting screws (M4 x 6 L)				
Bracket B		ZS-50-B	With 2 mounting screws (M4 x 6 L)				
Lead wire with M12 connector: Straight		ZS-31-B	Lead wire length: 5 m				
Lead wire with M12 connector: Right-angled		ZS-31-C	Lead wire length: 5 m				

SMC

3-Screen Display High-Precision Digital Pressure Switch For Air ISE70/71 Series

Specifications

For pressure switch precautions and specific product precautions, refer to the "Operation Manual" on the SMC website.



		Model	ISE70	ISE71			
Applicable	fluid		Air, Non-corrosive ga	s, Non-flammable gas			
e	Rated pres	sure range	0 to 1.000 MPa	0 to 1.600 MPa			
Pressure	-	t pressure range	-0.105 to 1.050 MPa	-0.105 to 1.680 MPa			
ess		allest settable increment	0.001 MPa	0.001 MPa			
۲ ۲	Withstand	pressure	1.5 MPa	2.4 MPa			
		When used as a switch					
Power supply	Power supply	output device	12 to 24 VDC ±10% with	10% voltage ripple or less			
ver su	voltage	When used as an IO-Link device		ding ripple (p-p) 10%			
Po	Current co	nsumption	35 mA	or less			
	Protection			protection			
acy	Display ac	curacy	±2% F.S. ±1 digit (Ambier	t temperature of 25 ±3°C)			
Accuracy	Repeatabil		±0.5°	% F.S.			
Ac	Temperatu	re characteristics	±2% F.S. (25	°C standard)			
") for	Output typ	e	Select from NPN or PN	P open collector output.			
Switch output (During SIO mode for output specifications "AB" or "L2")	Output mo	de	Hysteresis, Window compara	tor, Error output, Output OFF			
ĔÞ	Switch ope	eration	Normal output,	Reversed output			
SIC	Max. load o	current	80	mA			
ing,	Max. applie	ed voltage	30 V (NP	N output)			
atio		Itage drop (Residual voltage)		d current of 80 mA)			
jii (Delay time			n 0 to 60 s/0.01 s increments			
bec		Hysteresis mode					
ut s	Hysteresis	Window comparator mode	Variable from 0*2				
Swit	Short circu	it protection	Yes				
0, 0	Unit*3		MPa, kPa, kgf/cm ² , bar, psi				
ay	Display type Number of screens						
Display				screen, Sub screen x 2)			
ä	Display co			en, Sub screen: Orange			
-		display digits		gits (Upper 1 digit 11 segments, 7 segments for other)			
	Indicator li	ght	Lights up when switch output is turned ON (OUT1, OUT2: Orange)				
Digital filte			Variable from 0 to 30 s/0.01 s increments				
a	Enclosure						
nvironment. resistance	Withstand		1000 VAC for 1 min between terminals and housing				
tar u	Insulation	resistance		gohmmeter) between terminals and housing			
sis	Fluid temp	erature range		ensation or freezing)			
Environmental resistance		temperature range		60°C (No condensation or freezing)			
ш	Operating	humidity range	Operating/Stored: 35 to 8	5% RH (No condensation)			
Standards			UL/CSA (E216656)	, CE/UKCA marking			
Ð	Port size		Rc1/4, NP	T1/4, G1/4			
Piping	Materials o	f parts in contact with fluid	Sensor pressure receiving area: Silicon Piping port: C3604 (Electroless nickel plating), Sensor seal: HNBR				
		Port size Rc1/4		3 g			
Weight	Body	Port size NPT1/4		2 g			
Veiç		Port size G1/4		- <u>9</u> 0 g			
5	Lead wire with connector		139 g				
I I	Lead wire	with connector	13	9 a			
	IO-Link typ	e	De	vice			
5 -	IO-Link typ IO-Link ver	e sion	De V	vice 1.1			
de)	IO-Link typ IO-Link ver Communic	e sion ation speed	De V COM2 (3	vice 1.1 8.4 kbps)			
ication mode)	IO-Link typ IO-Link ver Communic Configurat	e sion ation speed ion file	De V COM2 (3 IODE	vice 1.1 8.4 kbps) file* ⁵			
unication ık mode)	IO-Link typ IO-Link ver Communic Configurat Min. cycle	e sion ation speed ion file time	De V COM2 (3 IODE 2.3	vice 1.1 8.4 kbps) file* ⁵ ms			
nmunication Link mode)	IO-Link typ IO-Link ver Communic Configurat Min. cycle Process da	e sion ation speed ion file time ta length	De V COM2 (3 IODD 2.3 Input data: 2 bytes,	vice 1.1 1.4 kbps) file* ⁵ ms Output data: 0 byte			
communication IO-Link mode)	IO-Link typ IO-Link ver Communic Configurat Min. cycle Process da On request	e sion ation speed ion file time tta length t data communication	De V COM2 (3 IODD 2.3 Input data: 2 bytes, Y	vice 1.1 18.4 kbps) file*5 ms Output data: 0 byte es			
Communication (IO-Link mode)	IO-Link typ IO-Link ver Communic Configurat Min. cycle Process da On request Data storag	e sion ation speed ion file time ta length t data communication ge function	De V COM2 (3 IODD 2.3 Input data: 2 bytes, Y Y	vice 1.1 8.4 kbps) file ^{*5} ms Output data: 0 byte es es			
Communication (IO-Link mode)	IO-Link typ IO-Link ver Communic Configurat Min. cycle Process da On request	e sion ation speed ion file time ta length t data communication ge function	De V COM2 (3 IODD 2.3 Input data: 2 bytes, Y Y	vice 1.1 18.4 kbps) file*5 ms Output data: 0 byte es			

*1 Value without digital filter (at 0 ms)

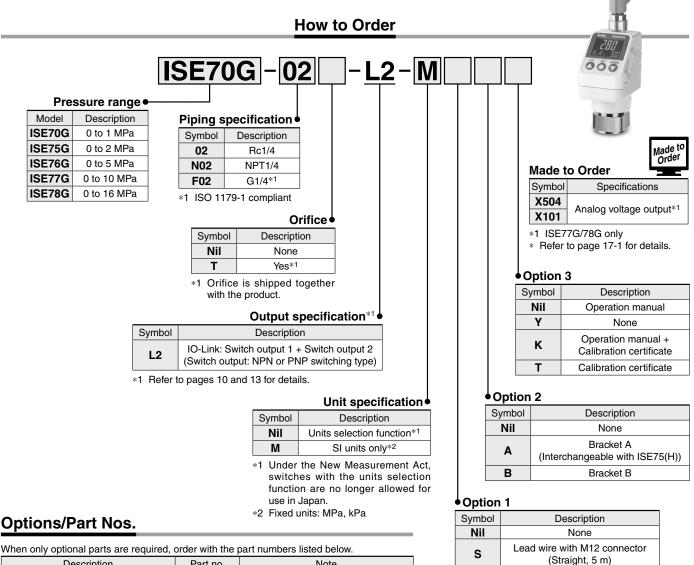
*2 If the applied pressure fluctuates around the set value, the hysteresis must be set to a value more than the amount of fluctuation, or chattering will occur.
*3 Setting is only possible for models with the units selection function. Only MPa or kPa is available for models without this function.

*4 The response time indicates when the set value is 90% in relation to the step input.

*5 The configuration file can be downloaded from the SMC website, https://www.smcworld.com

* Products with tiny scratches, marks, or display color or brightness variations which do not affect the performance of the product are verified as conforming products.

3-Screen Display The ISE78G is not in compliance with UL standards. **High-Precision Digital Pressure Switch: For General Fluids** (RoHS) ISE70G/75G/76G/77G/78G Series



Descriptio	n	Part no.	Note		
Orifice		ZS-48-A	Without orifice	With orifice	
Bracket A	510	ZS-50-A	Interchangeable With 2 mounting s		
Bracket B		ZS-50-B	With 2 mounting s	crews (M4 x 6 L)	
Lead wire with M12 connector: Straight		ZS-31-B	Lead wire le	ength: 5 m	
Lead wire with M12 connector: Right-angled		ZS-31-C	Lead wire le	ength: 5 m	

Symbol	Description
Nil	None
S	Lead wire with M12 connector (Straight, 5 m)
L	Lead wire with M12 connector (Right-angled, 5 m)



3-Screen Display High-Precision Digital Pressure Switch For General Fluids ISE70G/75G/76G/77G/78G Series

Specifications

For pressure switch precautions and specific product precautions, refer to the "Operation Manual" on the SMC website.



	Μ	lodel	ISE70G	ISE75G	ISE76G	ISE77G	ISE78G			
Applicabl	e fluid		Liquid	d or gas that will not	corrode materials of	parts in contact wit	n fluid			
••	1	ssure range	0 to 1.000 MPa 0 to 2.000 MPa 0 to 5.00 MPa 0 to 10.00 MPa 0 to							
Ľn,	· · · ·	¥			-0.25 to 5.25 MPa					
Pressure	Display/Set pressure range Display/Smallest settable increment		0.001 MPa	0.001 MPa	0.01 MPa	0.01 MPa	0.01 MPa			
Å.	Withstand pressure		3.0 MPa	5.0 MPa	12.5 MPa	30 MPa	48 MPa			
	withstand	When used as a switch								
Power supply	Power supply	output device	12 to 24 VDC $\pm 10\%$ with 10% voltage ripple or less							
ver su	voltage	When used as an IO-Link device		18 to 30 VDC, including ripple (p-p) 10%						
õ		onsumption			35 mA or less					
	Protection				Polarity protection					
Accuracy	Display ac			±2% F.S. ±1 dig	it (Ambient tempera	ture of 25 ±3°C)				
cura	Repeatabil	lity			±0.5% F.S.					
Ac	Temperature	characteristics (25°C standard)	±3% F.S.		±5%	5 F.S.				
(a)	Output typ	e		Select from N	IPN or PNP open co	llector output.				
po	Output mo	de		Hysteresis, Window	v comparator, Error	output, Output OFF				
Ĕ	Switch ope				al output, Reversed					
<u>o</u>	Max. load o				80 mA					
t (s	Max. applie				30 V (NPN output)					
ont		tage drop (Residual voltage)		15 Vorl	ess (at load current	of 80 mA)				
rt I	Delay time				iable from 0 to 60 s/0					
Switch output (SIO mode)		Hysteresis mode		2 mo or 1600, Val						
itc	Hysteresis	Window comparator mode			Variable from 0*2					
Š	Chart aire	uit protection			Yes					
•,		an protection		MD						
	Unit*3		MPa, kPa, kgf/cm², bar, psi							
<u>≥</u>	Display typ		LCD							
Display	Number of		3-screen display (Main screen, Sub screen x 2)							
Dis	Display co		Main screen: Red/Green, Sub screen: Orange							
-		display digits	Main screen: 4 digits (7 segments), Sub screen: 4 digits (Upper 1 digit 11 segments, 7 segments for other) Lights up when switch output is turned ON (OUT1, OUT2: Orange)							
	Indicator li	ight	Lig				ge)			
Digital filt	er*4			Variable fr	om 0 to 30 s/0.01 s i	ncrements				
a	Enclosure		IP67							
ce ar	Withstand	voltage	500 VAC for 1 min between terminals and housing							
Environmental resistance	Insulation	resistance	50 M Ω or more (500 VDC measured via megohmmeter) between terminals and housing							
n ror	Fluid temp	erature range	-5 to 70°C (No condensation or freezing)							
res T	Operating	temperature range	Opera	ting: –5 to 50°C, Sto	red: -10 to 60°C (No	o condensation or fre	ezing)			
ш	Operating	humidity range	Operating/Stored: 35 to 85% RH (No condensation)							
Standards	S	· · · ·	UL/CSA (E216656), CE/UKCA marking CE/UKCA marking							
D	Port size		Rc1/4, NPT1/4, G1/4							
Piping	Materials c fluid	of parts in contact with	Sensor pressure r	eceiving area: Al2O3 (Alumina 96%), Piping - Grease (1 MPa), FKI	port: C3604 (Electrol	ess nickel plating),			
		Port size Rc1/4	184 g							
	Body	Port size NPT1/4			183 g					
Ħ	,	Port size G1/4	185 g							
Weight		Lead wire with connector								
Še		Bracket A			17.7 g					
-	Option									
		Bracket B		14.2 g						
		Orifice	1.2 g							
	IO-Link typ		Device							
~	IO-Link version		V1.1							
de)		cation speed			COM2 (38.4 kbps)					
oc Joc	Configurat				IODD file*5					
ыrх	Min. cycle				2.3 ms					
n Iri	Process da	V		Input data	a: 2 bytes, Output da	ta: 0 byte				
Communication (IO-Link mode)	On reques	t data communication			Yes					
ďΞ	Data stora	ge function			Yes					
	Event func				Yes					
	Vendor ID				131 (0 x 0083)					
			131 (U X 0083)							

*1 Value without digital filter (at 0 ms)

*2 If the applied pressure fluctuates around the set value, the hysteresis must be set to a value more than the amount of fluctuation, or chattering will occur.
 *3 Setting is only possible for models with the units selection function. For models without this function, only MPa or kPa is available for the ISE70G/

ISE75G, and only MPa is available for the ISE76G/ISE77G/ISE78G.

*4 The response time indicates when the set value is 90% in relation to the step input.

*5 The configuration file can be downloaded from the SMC website, https://www.smcworld.com

* Products with tiny scratches, marks, or display color or brightness variations which do not affect the performance of the product are verified as conforming products.

3-Screen Display O IO-Link (C ЦК с Ш us High-Precision Digital Pressure Switch: For General Fluids RoHS ISE79S Series

How to Order ISE79S-02-L2-M ŐŐÖ Pressure range Model Description ISE79S 0 to 50 MPa Option 3 Symbol Description Piping specification Nil Operation manual Symbol Description Υ None 02 Rc1/4 Operation manual + F02 G1/4*1 Κ Calibration certificate *1 ISO 1179-1 compliant Т Calibration certificate Output specification^{*1} Option 2 Symbol Description Symbol Description IO-Link: Switch output 1 + Switch output 2 L2 Nil None (Switch output: NPN or PNP switching type) Bracket A Α *1 Refer to pages 12 and 13 for details. (Interchangeable with ISE75(H)) в Bracket B Unit specification Symbol Description Option 1 Nil Units selection function*1 Symbol Description М SI units only*2

 *1 Under the New Measurement Act, switches with the units selection function are no longer allowed for use in Japan.
 *2 Fixed units: MPa, kPa

Symbol Description Nil None S Lead wire with M12 connector (Straight, 5 m) L Lead wire with M12 connector (Right-angled, 5 m)

Options/Part Nos.

When only optional parts are required, order with the part numbers listed below.						
Descriptio	on	Part no.	Note			
Bracket A		ZS-50-A	Interchangeable with ISE75(H) With 2 mounting screws (M4 x 6 L)			
Bracket B		ZS-50-B	With 2 mounting screws (M4 x 6 L)			
Lead wire with M12 connector: Straight		ZS-31-B	Lead wire length: 5 m			
Lead wire with M12 connector: Right-angled		ZS-31-C	Lead wire length: 5 m			

3-Screen Display High-Precision Digital Pressure Switch For General Fluids ISE79S Series

Specifications

For pressure switch precautions and specific product precautions, refer to the "Operation Manual" on the SMC website.



Applicable Building of pressure range Upplied or gas that will not corrode materials of parts in contact with fluid Bigblay/Set pressure range 0 to 50 MPa Display/Set pressure range 0 to 50 MPa Option Withstand pressure range 75 MPa Withstand pressure das as witch voltage 12 to 24 VDC 10% With 10% voltage ripple (p-p) 10% Option When used as a switch voltage accuracy +2% E.5. +1 digit (Ambient temperature 0 25 +3°C) Protection Poter to consumption 35 mA or ress Protection Poter output 0.000 to 0.000 to 0.0000 to 0.0000 to 0.0000 to 0.0000 to 0.0000 to 0.0000 to 0.00000 to 0.000000 to 0.00000 to 0.000000 to 0.00000 to 0.000000 to 0.00000 to 0.00000 t		M	lodel	ISE79S					
Rated pressure range 0 to 50.0 MPa Display/Smallest settable increment -25 to 52 MPa Display/Smallest settable increment 0.1 MPa When used as a switch supply When used as a switch output device 12 to 24 VDC ± 10% with 10% voltage ripple or less Carrent consumption 35 mA or less 10 Link device Protection Polarity protection 25 5 3 C) Display accuracy ±2% FS. 11 digi (Ambient temperature of 25 3 °C) 25 3 °C) Protection 90 Select NPN or PNP open collector output. 25 % FS. Output type Select NPN or PNP open collector output. 0.0 Link keyses Output type Select NPN or PNP open collector output. 0.0 Link keyses Output type Select NPN or PNP open collector output. 0.0 Link NPN or PNP open collector output. Max. Load current 80 mA 80 mA 80 mA Max. Load current of 80 mA) 1.5 V or less (al load current 180 mA) 100 B (20 01 in crements Mysteresis mode Variable from 0 0.0 80 (20 01 in crements 1.5 V or less (al load current 180 mA) Max read Max screen: digba (Main screen; Sub screen x 2) 1.5 V or less (al load current 180 mA) <th>Applicable</th> <th></th> <th></th> <th></th>	Applicable								
Display/Set pressure range 2-2.5 to 52.5 MPa Display/Set pressure range 0.1 MPa Withstand pressure 75 MPa Power When used as a witch voltage 12 to 24 VDC ±10% with 10% voltage ripple or less Upply When used as a witch voltage 12 to 24 VDC ±10% with 10% voltage ripple or less Power When used as a witch voltage 18 to 30 VDC, including ripple (p-p) 10% Carter to consumption 35 m Ao less Protection Protection Polarity protection 95% F.S. Output type 42% F.S. ±1 digit (Ambient temperature of 25 ±3°C) Repeatability +2% F.S. ±1 digit (Ambient temperature of 25 ±3°C) Repeatability 95% F.S. Output type Hysteresis, Window comparator, Error output, Output OFF Supplet undee Hysteresis, Window comparator, Error output, Output OFF Supplet undee from (Fesidual voltage) 1.5 V or loss (AlfNA output) Mass. tood current 40 mA Mass. tood current 0.0 mA Mass. tood current 0.0 MA and Mass. Mass. tood current 0.0 0.0 OI is incements Hysteresis Window comparator mode									
Ministerio Window Look as a switch supply 12 to 24 VDC ±10% with 0% voltage ripple or less Money Window Loss as a switch output device 12 to 24 VDC ±10% with 0% voltage ripple or less Current consumption Protection 18 to 30 VDC, including ripple (p-p) 10% Current consumption Protection 22% FS. ±1 digk (Ambient temperature of 25 ±3*C) Repeatability ±0.5% FS. 12% FS. ±1 digk (Ambient temperature of 25 ±3*C) Repeatability ±0.5% FS. 12% FS. ±1 digk (Ambient temperature of 25 ±3*C) Repeatability ±0.5% FS. 12% FS. ±1 digk (Ambient temperature of 25 ±3*C) Repeatability ±0.5% FS. 12% FS. ±1 digk (Ambient temperature of 25 ±3*C) Repeatability ±0.5% FS. 12% FS. ±1 digk (Ambient temperature of 25 ±3*C) Repeatability ±0.5% FS. 12% FS. ±1 digk (Ambient temperature of 25 ±3*C) Repeatability ±0.5% FS. 12% FS. ±1 digk (Ambient temperature of 25 ±3*C) Repeatability ±0.5% FS. 12% FS. ±1 digk (Ambient temperature of 25 ±3*C) Repeatability ±0.5% FS. 12% FS. ±1 digk (Ambient temperature of 25 ±3*C) Repeatability *0.01% FS. 12% FS. ±1 digk (Ambient temperature anage of 16% FS.	nre								
Ministerio Window Look as a switch supply 12 to 24 VDC ±10% with 0% voltage ripple or less Money Window Loss as a switch output device 12 to 24 VDC ±10% with 0% voltage ripple or less Current consumption Protection 18 to 30 VDC, including ripple (p-p) 10% Current consumption Protection 22% FS. ±1 digk (Ambient temperature of 25 ±3*C) Repeatability ±0.5% FS. 12% FS. ±1 digk (Ambient temperature of 25 ±3*C) Repeatability ±0.5% FS. 12% FS. ±1 digk (Ambient temperature of 25 ±3*C) Repeatability ±0.5% FS. 12% FS. ±1 digk (Ambient temperature of 25 ±3*C) Repeatability ±0.5% FS. 12% FS. ±1 digk (Ambient temperature of 25 ±3*C) Repeatability ±0.5% FS. 12% FS. ±1 digk (Ambient temperature of 25 ±3*C) Repeatability ±0.5% FS. 12% FS. ±1 digk (Ambient temperature of 25 ±3*C) Repeatability ±0.5% FS. 12% FS. ±1 digk (Ambient temperature of 25 ±3*C) Repeatability ±0.5% FS. 12% FS. ±1 digk (Ambient temperature of 25 ±3*C) Repeatability ±0.5% FS. 12% FS. ±1 digk (Ambient temperature of 25 ±3*C) Repeatability *0.01% FS. 12% FS. ±1 digk (Ambient temperature anage of 16% FS.	SS								
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*1 Value without digital filter (at 0 ms)

*2 If the applied pressure fluctuates around the set value, the hysteresis must be set to a value more than the amount of fluctuation, or chattering will occur.
 *3 Setting is only possible for models with the units selection function.

Only MPa is available for models without this function.

*4 The response time indicates when the set value is 90% in relation to the step input.

*5 The configuration file can be downloaded from the SMC website, https://www.smcworld.com

* Products with tiny scratches, marks, or display color or brightness variations which do not affect the performance of the product are verified as conforming products.

ISE7 /7 G/79S Series

Set Pressure Range and Rated Pressure Range

Set the pressure within the rated pressure range. The set pressure range is the range of pressure within which switch output can be set. The rated pressure range is the range of pressure that satisfies the specifications (accuracy, linearity, etc.) of the product. Although it is possible to set a value outside the rated pressure range, the specifications cannot be guaranteed even if the value stays within the set pressure range.

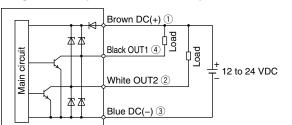
Switch		Pressure range							
Switch	Cwitch		-0.1 MPa O	1 MPa 2 M	1Pa 5	MPa 10	MPa	15 MPa	50 MPa
For 1 MPa	ISE70		0	1 MPa	 				
(For Air and General fluids)	ISE70G	-0.105 M	Pa	1.05 MP	a				
For 1.6 MPa (For Air)	ISE71	–0.105 M	0 Pa		MPa 68 MPa				
For 2 MPa (For General fluids)	ISE75G	–0.105 M	0 Pa		2 MPa 2.1 MPa				
For 5 MPa (For General fluids)	ISE76G	–0.25 MPa	0 a		} ≀	5 MPa 5.25 MPa			
For 10 MPa (For General fluids)	ISE77G	-0.50 MPa	0			} }	10 MPa 10.5 MPa		
For 16 MPa (For General fluids)	ISE78G	-0.80 MPa	0 a				}	16 MPa 16.8 MF	Pa
For 50 MPa (For General fluids)	ISE79S	-2.5 MPa	0						50 MPa 2) 52.5 MPa 2)

Rated pressure range of the switch

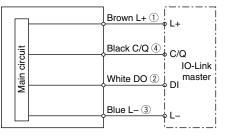
Set pressure range of the switch

Internal Circuits and Wiring Examples

When used as a switch output device Setting of NPN open collector 2 outputs

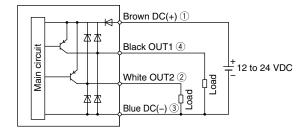


When used as an IO-Link device



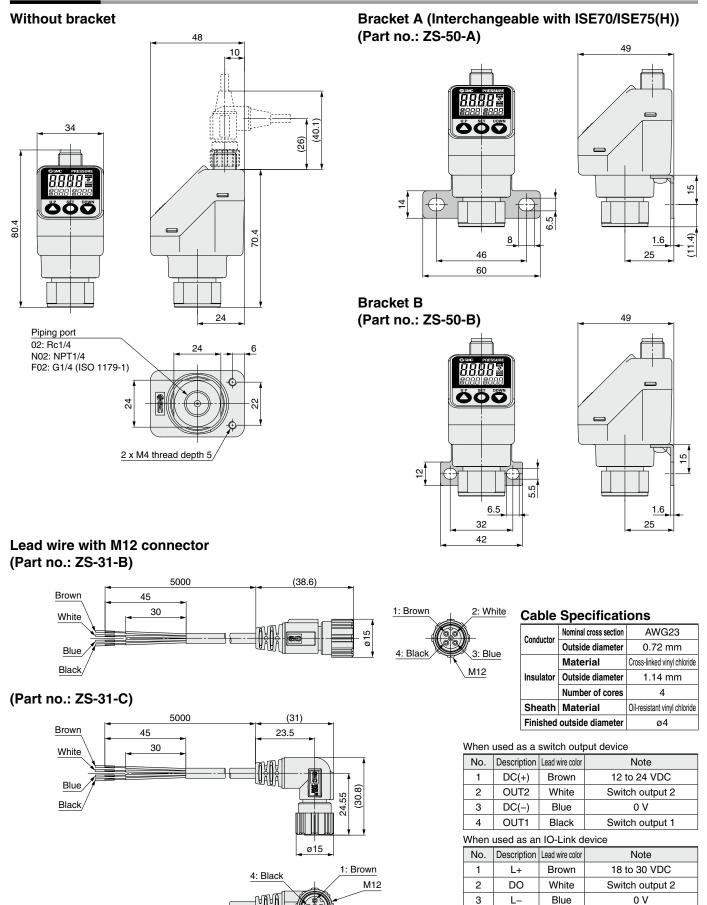
* The numbers in the circuit diagrams show the connector pin layout.

Setting of PNP open collector 2 outputs



3-Screen Display High-Precision Digital Pressure Switch ISE7 /7 G/79S Series

Dimensions



2: White

SMC

4

C/Q

Black

AHAL

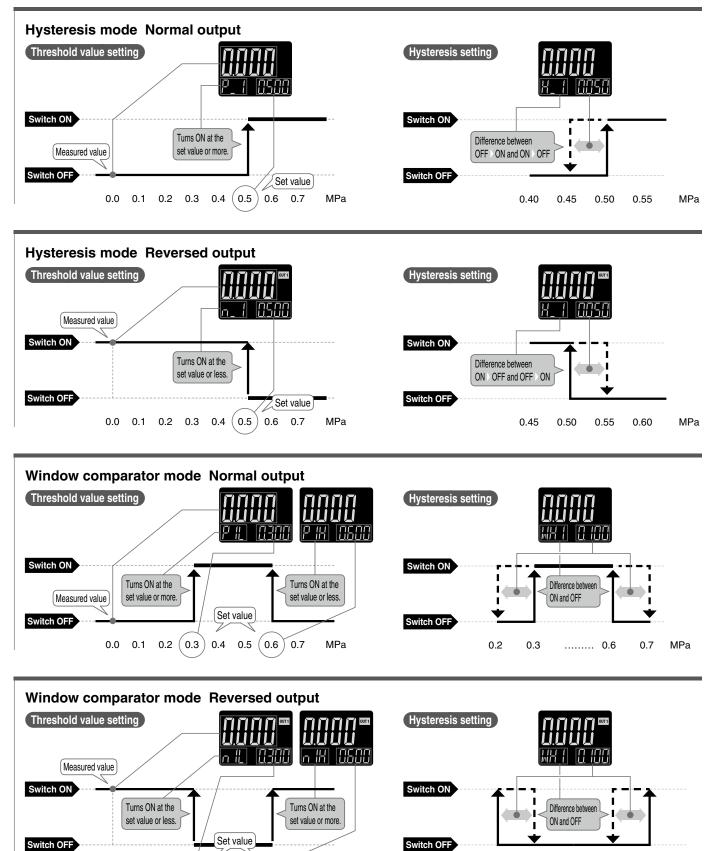
3: Blue

Communication data (IO-Link)/

Switch output 1 (SIO)

ISE7 /7 G/79S Series

Display examples of the main and sub (set value) screens of each mode.



MPa

0.3

0.4

..... 0.5

0.6

MPa

0.2 (0.3

0.4 0.5

0.0 0.1

(0.6) 0.7

Function Details ISE7 /7 G/79S Series

Function Details

A Auto-preset function (F4) * When using with IO-Link, the set values cannot be changed by communication.

This function, when selected in the initial setting, calculates and stores the set value from the measured pressure.

Using this function is possible to automatically determine the optimum set value based on the variation in measured pressure due to the repeated operation of the device.

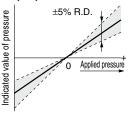
Formula for Obtaining the Set Value

Set value (Threshold value)	Hysteresis value
$P_1(P_2) = A - (A-B)/4$	H_1(H_2) = (A-B)/2
$n_1(n_2) = B + (A-B)/4$	H_I(H_2) = (A-B)/2

A: Max. pressure value in auto-preset mode B: Min. pressure value in auto-preset mode

B Display value fine adjustment function (F6)

Fine adjustment of the indicated value of the pressure sensor can be made within the range of $\pm 5\%$ of the read value. (This eliminates wide variations of the indicated value.)



 Indicated value at the time of shipment

- Adjustable range of display value fine adjustment function
- * When the display value fine adjustment function is used, the set pressure value may change ±1 digit.

C Peak/Bottom value indication function

This function constantly detects and updates the max. (min.) pressure when the power is supplied, and allows to hold the max. (min.) pressure value.

The held value is maintained even if the power supply is cut. When the SET and DOWN buttons are simultaneously pressed for

1 s or longer, while "holding," the held value will be reset.

D Key-lock function

This function prevents operation errors such as accidentally changing setting values.

E Zero-clear function

This function clears and resets the zero value on the display of the measured pressure.

The indicated value can be adjusted within $\pm 7\%$ F.S. of the pressure at the time of shipment from the factory.

F Error display function

When an error or abnormality arises, the location and contents are displayed.

Error name	ne Display Description		Action	
Over current error		A load current applied to the switch output has exceeded the max. value.	Eliminate the cause of the over current by turning OFF the power supply and then turn it ON again.	
Residual pressure error	Er 3 _{IEro}	During zero-clear operation, a pressure over \pm 7% F.S. has been applied. Note that the mode is returned to measurement mode automatically after 1 s. The zero-clear range varies by \pm 1% F.S. due to variation between individual products.	Retry the zero-clear operation after restoring the applied pressure to an atmospheric pressure condition.	
Applied	XXX	Supply pressure exceeds the max. set pressure.	Reset the applied pressure to a	
pressure error		Supply pressure is below the min. set pressure.	level within the set pressure range.	
System error	Er 0 Er 7 Er 4 Er 8 Er 6 Er 9	An internal data error has occurred.	Turn the power OFF and turn it ON again. If the error cannot be solved, please contact SMC for investigation.	
IO-Link master version error	Er 15	The IO-Link version does not match that of the master. The master uses version 1.0.	Ensure that the master IO-Link version matches the device version.	

If the error cannot be solved after the instructions above are performed, or errors other than those above are displayed, please contact SMC for investigation.

ISE7 /7 G/79S Series

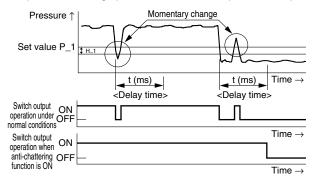
Function Details

G Anti-chattering function (Simple setting mode or F1, F2)

A function to delay the switch output response time to prevent chattering or prevent the detection of temporary changes in source pressure. For example, large bore cylinders and ejectors consume a large volume of air during operation and may experience a temporary drop in the supply pressure. The delay time can be set in the range of 0.00 to 60.00 [s] in 0.01 [s] increments.

<Principle>

This function averages pressure values measured during the response time set by the user and then compares the average pressure value with the pressure set point value to output the result on the switch.



H Units selection function (F0)

Display units can be switched with this function.

Model	Rated pressure	Smallest settable increment					
WOUEI	range	MPa	kPa	kgf/cm ²	bar	psi	
ISE70/70G	0 to 1 MPa				0.01	0.1	
ISE71	0 to 1.6 MPa	0.001	1	0.01		0.1	
ISE75G	0 to 2 MPa					0.2	
ISE76G	0 to 5 MPa			0.1	0.1		
ISE77G	0 to 10 MPa	0.01				1	
ISE78G	0 to 16 MPa						
ISE79S	0 to 50 MPa	0.1		1	1	10	

Zero cut-off setting (F14)

When the pressure display value is close to zero, this function forces the display to zero. The range to display zero can be changed within the range of 0.0 to 10.0%.

Example: When the ISE70 (1 MPa range), zero-cut value = 1.0%, 0 is displayed in the range of -9 to 9 kPa.

J Power saving mode (F80)

The power saving mode can be selected.

With this function, if no buttons are pressed for 30 s, it shifts to power saving mode. At the time of shipment from the factory, the product is set to the normal mode (the power saving mode is turned OFF). (During power saving mode, [ECo] will flash in the sub screen and the operation light will be ON (only when the switch is ON).)

K Setting of a security code (F81)

The user can select whether a security code must be entered to release the key lock. At the time of shipment from the factory, it is set such that a security code is not required.

ISE77G/78G Series Made to Order

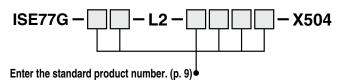


Please contact SMC for detailed dimensions, specifications, and delivery times.

1 Analog Voltage Output

This product is compatible with PNP/NPN open collector 1 output + Analog voltage output.

How to Order



ISE78G – _ _ _ L2 – _ _ _ X101

Enter the standard product number. (p. 9)

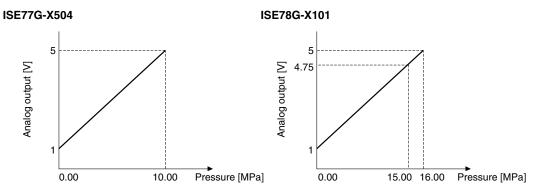
Specifications

Power supply	Power supply voltage	Itage 12 to 24 VDC ±10% with 10% voltage ripple or less					
Curitals autout	Output*	PNP/NPN open collector 1 output					
Switch output	Max. load voltage	28 V (at NPN output)					
	Output	Outp	tput voltage: 1 to 5 V				
Analog voltage output	Analog output accuracy	±2.5% F.S.					
	Analog output linearity	±1% F.S.					
	Output impedance	Approx. 1 kΩ					
	Analog response time	50 ms or less					
Connector		1 2 3 4	Brown White Blue Black	DC(+) Analog output DC(-) OUT1			

There is no IO-Link communication function.

Models other than above are the same specifications as standard.

Analog Output



▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)^{*1}, and other safety regulations.

- Caution: indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
- Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

AWarning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

- 2. Only personnel with appropriate training should operate machinery and equipment.
 - The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.
- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

- *1) ISO 4414: Pneumatic fluid power General rules relating to systems.
 - ISO 4413: Hydraulic fluid power General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
 - ISO 10218-1: Manipulating industrial robots Safety. etc.

 The product is provided for use in manufacturing industries. The product herein described is basically provided for peaceful use in manufacturing industries. If considering using the product in other industries, consult SMC beforehand

and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

Revision History

Edition B * The ISE7 G for general fluids has been added.				
* Number of pages has been increased from 12 to 16.	WQ			
* The ISE78G for general fluids has been added.				
* Number of pages has been increased from 16 to 20.				
Edition C * The ISE79S for general fluids has been added.	AT			

A Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.

SMC Corporation

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